

HOMOGENEOUS SHEET

INSTALLATION INSTRUCTIONS FOR

Accolade Plus[®] Medintone[™], Infinity[®], Australis[®], Quantum[®],
Armalon NG[®], Armatrans[®]

QUICK REFERENCE

Installation:	Conform to AS 1884 – 2012
Types of sub-floors:	Concrete, timber (with approved underlayment)
Installation system:	Full spread hard set adhesive Seams <ul style="list-style-type: none">• Heat-welded• PU-100 Seambond
Pattern match:	No match – reverse sheets/edges
Coving:	Readily coveable with pre-formed cove fillet
Adhesives:	<ul style="list-style-type: none">• SV-200 hard set acrylic sheet vinyl adhesive• LVT-100 hard set LVT/P adhesive• PU-100 two part polyurethane adhesive
Trowel size:	1.5mm deep, 1.5mm wide, 2.5mm apart (S-891 notched steel trowel)
Special precautions:	Do not roll material face in
Recommendations:	Trim Factory edges Allow to acclimatise to room temperature (15-28°C) for minimum 24 hours prior to installation Roll entire floor area with 45kg roller in both directions Do not allow heavy rolling loads for at least 24 hours after installation
Protection:	All vinyl flooring should be protected during the construction period. Armstrong Flooring does not recommend the use of plastic materials for the protection of vinyl floor or wall products during construction (e.g. builder's plastic, corflute [®] , sticky back carpet or vinyl protector or films), these materials can damage the floor/wall. Where available Armstrong Flooring recommends the use of the lining felt from inside the roll as or under any surface protection. Alternatively the use of cardboard or paper products would be acceptable. Any surface protection should only be applied over <u>clean</u> floors. <u>Do not</u> allow water to sit on or under the protection materials.

INSTALLATION INSTRUCTIONS

INITIAL PROTECTION:

All vinyl flooring should be protected during the construction period.

Armstrong Flooring highly recommends the installed floorcovering be protected from construction site debris, dirt, soil, traffic and stains, all of which can damage the unprotected flooring.

Responsibility for the protection of the finished work until handed over to the client should be arranged prior to installation.

Armstrong Flooring does not recommend the use of plastic materials for the protection of vinyl floor or wall products during construction (e.g. builder's plastic, corflute[®], sticky back carpet or vinyl protector or films), these materials can damage the surface of the material.

Do not tape protection to the surface.

Where available Armstrong Flooring recommends the use of the lining felt from inside the roll (shiny side up) as or under any surface protection. Alternatively the use of cardboard or paper products would be acceptable.

Any surface protection should only be applied over clean floors.

Do not allow water to sit on or under the protection materials.

As with all urethane-coated products, the presence of moisture could cause the urethane coating to cloud.

TO THE INSTALLER:

Please note that if material has been cut, fitted, or installed, NO ADJUSTMENTS or CLAIMS (if any) will be considered due to the failure to comply with any of the following. Before cutting and installing Armstrong floorcoverings make sure that you:

1. Check for obvious manufacturing defects in good daylight conditions.
2. Check that the material is the correct colour, pattern and quantity ordered by the customer.
3. Material should be allowed to acclimatise to job climatic conditions for 24 hours preferably at 18°
4. Use only Armstrong Flooring recommended adhesive specifically formulated for Armstrong Flooring product.
5. All rolls of Armstrong Flooring products are marked with a 'batch number' and roll number. When using more than one roll make sure the rolls have the same 'batch number' when used side by side in the same room area and are installed in consecutive

roll number order. Remember to reverse alternate sheets.

6. After loosely laying the first two strips, before adhering, step back and inspect the overall effect. If acceptable, then go ahead and adhere, but if there seems to be a problem or doubt of any kind then stop immediately and call the distributor or Armstrong Flooring Customer Service on **1800 632 624**.

7. Do not cut or install any damaged or defective material unless accepted, agreed and approved by all parties concerned.

SUBFLOORS

The condition of the subfloor not only has an important bearing on the appearance of the finished installation, but can dramatically affect the life and serviceability of the floorcovering. It is essential, therefore, that the subfloor be dry, hard, rigid, smooth, level, clean and free of dust and grease.

CONCRETE SUBFLOORS

Concrete subfloors must be cured and completely dry. The surface must be steel trowelled to a smooth dense porous surface free of trowel marks, irregularities, as per Australian Standards 1884-2012.

Concrete slabs shall meet the Australian Standard AS 1884-2012 Appendix A 3.1.2 and not exceed 80% relative humidity.

Concrete slabs in contact with the ground must have a damp-proof membrane to prevent entry of moisture. Water proofing additives and curing compounds do not replace the damp-proof membrane. As a guide a new concrete slab will dry at rate of 1mm per day from one side.

Care must be taken to ensure that the surface of the concrete is free of parting of curing compounds, oil, grease, marking paints, dust and any other substances, which may prevent the adhesive from forming a secure bond.

When curing compounds, hardeners, sealers, or parting compounds have been used, or oil, grease, marking paints, dust are present, they are to be completely removed by mechanical means, EG diamond grinding, prior to the installation of smoothing cement underlayment or vinyl materials as contaminants may impair the bond of the smoothing cement or adhesives. The surface of the concrete must be smooth and level, completely free of cracks, holes and protrusions. If the surface is not satisfactory it should be repaired and levelled with a smoothing cement underlayment, applied according to the manufacturers recommendations.

A MOISTURE TEST SHOULD ALWAYS BE CARRIED OUT PRIOR TO INSTALLATION AS PER AS 1884-2012 APPENDIX A 3.1.2.

HEATED SUBFLOOR

Flooring material can be installed over heated subfloors. However, it is imperative that the temperature at the surface of the slab does not exceed 28°C. Prior to the installation, heating should be turned on for a number of days to remove all traces of residual dampness that may be present in the subfloor. The heating should be turned off 48 hours prior to and during the installation and should not be turned on until 48 hours after the installation is completed, in order to allow the adhesive to set.

TIMBER SUBFLOOR

All timber subfloors must have at least 450mm of good cross ventilation under the floor to prevent distortion and movement of flooring members as well as excessive movement of underlay. New timber subfloors should be rigid, sound and constructed of seasoned timber and free from excessive cupping and warping.

Old timber subfloors should have all loose boards re-nailed and badly worn or damaged boards must be replaced. Sand the timber floor to a level finish without undulations. Overlay subfloor with hardboard or approved fibrous cement vinyl flooring underlayment. The underlay sheets must be installed as per manufacturers instructions.

Particleboard subfloors

Resilient flooring shall not be adhered directly to particleboard subfloors.

Hard Underlay must be installed over structural particleboard using the adhesive and nailing fixing system specified by the underlay manufacturer.

Plywood subfloors

Resilient flooring can be installed directly to a Plywood subfloor. Care should be taken to check there are no holes, to make sure that the joints between the flooring sheets do not exceed 1mm, are filled and the whole floor surface is lightly sanded to remove any contaminants or damage from the construction phase.

INSTALLATION INSTRUCTIONS

EXISTING RESILIENT FLOORS

Armstrong Flooring recommends the removal of existing resilient floors. If this is not practical, adequate care should be taken to ensure the existing resilient floor is to an acceptable standard to receive new floorcoverings.

The existing resilient floor must be smooth (not textured, or embossed, enough to show through the final installation), completed and firmly bonded and properly installed on recommended subfloors. Existing resilient floor must not be cushioned, and must have no evidence of moisture, alkaline salts or hydrostatic pressure. Polish and other finishes should be removed from existing floorcovering by thorough stripping. Indentations and damaged areas should be replaced or repaired.

Installation over existing resilient floors reduces resistance to indentations.

NOTE: Existing resilient flooring may contain asbestos fibres, which are not really identifiable. You should note the details in the 'WARNING' panel set out later in these instructions before you carry out these steps.

ADDITIONAL OPEN TIME OF FLOORING ADHESIVE MAY BE REQUIRED TO REDUCE ENTRAPMENT OF AIR UNDER FLOORING MATERIAL WHEN LAYING OVER EXISTING RESILIENT FLOORS.

EXPANSION JOINTS

Armstrong Flooring does not recommend that resilient floorcoverings be installed across expansion joints. Various expansion joint covers are available and should be specified by the architect or agreed between the contractor and the purchaser.

JOB CONDITIONS

Job conditions should be as outlined in Australian Standard AS 1884 - 2012 – 4.1.1.

Temperatures in areas to be covered should be maintained at a minimum 18°C for 48 hours prior to, during and after installation. Please note that cold subfloors have considerable influence on the open time of flooring adhesive.

SEAMING INSTRUCTIONS

HEAT WELD

Seams should only be cut after the flooring has been adhered.

- One factory edges should be removed, using the Armstrong Flooring S-33 edge trimmer during installation or by cutting 10mm from the factory edge along a string line and straight edge.
- Overlap the second sheet by 10mm minimum

- Scribe seams using Armstrong Flooring S-83 Recess Scriber set to provide a gap of 0.5mm. Cut on scribe line and roll cut edge into adhesive using hand roller.
- Roll the entire floor in both directions using 45kg roller.
- Heat welding should only be done when adhesive is completely cured (24 hours).
- Rout or groove the seam in a "V or "U" shape to a minimum of two thirds of the material depth using a grooving machine or hand groover with a sharp blade against a straight edge, so that both sides of the seam are grooved equally and uniformly.
- To achieve the best groove use a Master Turbo Grover or similar.

- Set temperature setting on the hot air welder, fitted with a **speed nozzle**, to deliver enough heat to fuse weld rod to sheet. Amperage of electrical supply, length of extension cord and wire size will affect the temperature setting. As a guide, a Leister weld gun fitted with a **speed nozzle** should be set to heat setting of around 5.5. (450 to 500degrees)
- Practice on a piece of scrap material until correct setting is achieved.
- Insert weld rod into the **speed nozzle** and immediately insert the rod into the groove.
- Hold the gun at an angle so that the tip of the **speed nozzle** is parallel with the material. A good weld will result when the rod just starts to flair, and no more, on each side of the seam. If the rod flairs excessively you are going too slow, if you are scorching the material heat setting is to high or you are going to slow.

- To change directions in welding, skive off the excess welding rod the first pass, groove the end of the rod for approximately 20mm to create a groove in the weld rod. Start welding from the opposite direction and continue welding until you overlap the initial grooved weld rod and continue for another 20mm before lifting weld off.
- Allow weld rod to completely cool before skiving (trimming).
- Once weld rod is cooled off, skive off in two passes. The first pass using a quarter moon (spatula) knife with a trim plate, or Mozart trimming tool. The second pass should be flush with the material. Too much weld rod flair or an uneven seam will result in the top surface of the material being removed exposing the material backing.
- Use the Armstrong S-762 weld rod coating pen to repair the affected area
- For best results when using the Medintone Pattern Weld Rod, coat the weld rod using the S-762 weld rod coating pen.

THE SEAMBOND SYSTEM

- Trim one factory edge using S-33 Edge Trimmer or by cutting 10mm from the factory edge along a string line and straight edge.
- Overlap untrimmed edge of second sheet by 10mm minimum
- Fold back the fitted sheets marking the location of the seam on the subfloor.
- Mix PU-100 as per directions on the container.
- Using recommended notched trowel spread 100mm of PU-100, 50mm on either side of the seam line on the subfloor.
- Spread SV-200 on the remaining field area using recommended notched trowel.
- Allow proper 'tack off' time for field adhesive (10-20 minutes, depending on atmospheric conditions) then roll material into adhesive. Lay piece with trimmed edge first.
- Using the S-83 Recess Scriber set for a neat fit, scribe seam. If seam is too tight or too loose it will lift off the PU-100 adhesive. There should be enough pressure so that one edge will hold the other down.
- Following the scriber mark, cut seam ensuring that the final cut is square and place into adhesive.
- Hand roll toward the seam to force the adhesive into and through the seam.
- Skive off any burr from seam using back if S-92 knife.
- Clean off excess PU adhesive with clean cloth dampened with Methylated spirits.
- Roll the entire floor in both direction with 45kg roller.

ALL ARMSTRONG FLOORING PTY LTD

FLOORCOVERINGS, ADHESIVES & ACCESSORIES MANUFACTURED IN AUSTRALIA AFTER 1st JANUARY, 1984 DO NOT CONTAIN ASBESTOS



WARNING

However, vinyl flooring and adhesives manufactured in Australia prior to 1st January, 1984 may contain asbestos.

Do not sand, dry sweep, dry scrape, drill, saw, beadblast, or mechanically chip or pulverise existing resilient flooring, backing, lining felt or asphaltic 'cut-back' adhesives.

These products may contain either **asbestos fibres** or **crystalline silica**.

Avoid creating dust. Inhalation of such dust is a cancer and respiratory tract hazard.

Unless positively certain that the product to be removed is a non-asbestos containing material, you must presume it contains asbestos. Regulations may require that the material be tested to determine asbestos content.

Where do I go to find out more about asbestos?

Asbestos Awareness www.asbestosawareness.com.au – provides information on a state by state basis about the dangers of asbestos, asbestos removal, who to contact and other important information.

NOTE: Vinyl flooring manufactured in Australia after January 1, 1984, **DOES NOT** contain asbestos. However, regulations, codes and directives as to the best method of handling asbestos do exist and it is the obligation of the installer to ensure that practices used are safe, without risk to health, and meet all legal requirements.

Disclaimer—Asbestos issues

The warnings and guidance contained in these instructions in relation to the potential for asbestos in floor-covering materials are given in good faith. However, regulations, codes and directives as to the best method of handling asbestos are under continual revision. It is the obligation of the installer to ensure that practises used are safe, without risk to health, and meet all legal requirements.

Armstrong Flooring Pty Ltd accepts no liability for any loss, costs, expense or injury, however incurred, arising from the presence of any asbestos in any floorcovering materials or asphaltic 'cut-back' adhesives and/or

Initial Care:

After installation is completed:

1. Remove all debris from floor (electrostatic mop or vacuum).
2. Damp mop.

Allow 48 hours before carrying out the following:

1. Mop using electrostatic dust mop or vacuum.
2. Damp mop or light scrub if necessary. Scrub with a 175-400rpm machine, red or pre-burnish pad and pH 7.0 – 8.5 neutral detergent: (**Armstrong Flooring ONCE N' DONE**)

For Further Armstrong Flooring Information

Freecall 1800 632 624

www.armstrongflooring.com.au