Report On  
Critical Radiant Flux of Floor-Covering Systems  
Using a Radiant Heat Energy Source  
As Determined By  
ASTM E 648 Test Method

PREPARED FOR:  
Armstrong Flooring Inc.  
Lancaster, PA

TEST NUMBER: FRP-1072  
Unleashed LVT (5mm)

Date of Issue:  
5/1/2018
I. SCOPE
This report contains the reference to the test method, purpose, test procedure, preparation and conditioning of test samples, description of materials, test and post test observation data, and test results.

II. TEST METHOD
The test was conducted in accordance with ASTM Designation E 648-17, “Standard Method of Test for Critical Radiant Flux of Floor Covering Systems Using a Radiant Heat Energy Source.” The test is also known as NFPA No. 253.

III. PURPOSE
The purpose of the test is to determine the critical radiant flux of horizontally-mounted floor covering systems exposed to a flaming ignition source in a graded radiant heat energy environment maintained in a test chamber. The specimen may be mounted over underlayment, a simulated concrete structural floor, bonded to a simulated structural floor, or otherwise mounted in a typical and representative way.

The test method provides a basis for estimating one aspect of fire exposure behavior for floor covering systems. The imposed radiant flux is designed to simulate the thermal radiation levels likely to impinge on the floors of a building whose upper surfaces are heated by flames and/or hot gases from fully developed fire in an adjacent room or compartment. The method was developed to simulate an important fire exposure component of fires which may develop in corridors or exit ways of buildings and is not intended for routine use in estimating flame spread behavior of floor covering in building areas other than corridors or exit ways.

IV. TEST PROCEDURE
The basic elements of the test chamber are: 1) an air-gas, fueled radiant heat energy panel inclined at 30° to and directed at 2) a horizontally-mounted floor covering system specimen. The radiant panel generates a radiant energy flux distribution ranging along the 100-cm length of the test specimen from a nominal maximum of 1.0 watts/cm² to a minimum of 0.1 watts/cm². The test is initiated by open flame ignition from a pilot burner. The distance burned to flame-out is converted to watts/cm² and reported as critical radiant flux.
## Test Number: FRP-1072

### Test Date: 04/02/18

### Report Prepared For:
**Armstrong Flooring Inc.**
Lancaster, PA

### Material Tested:
Unleashed LVT (5mm)

### Sample Information:
- **Detailed Product Description:** Luxury Vinyl Tile (LVT). Production Date: April 2018 (Ohio). Composition: Vinyl (surface > 90% binder, core > 30% binder). Product Dimensions: 5mm x 59.25" x 9.25" and 5mm x 36" x 36".
- **Sample Preparation:** The material was mounted to a 1/4" cement board backer by the manufacturer using Armstrong S-288 adhesive.

### Test Data

<table>
<thead>
<tr>
<th>Burn</th>
<th>Preheat Time (min)</th>
<th>Starting Temp. (°C)</th>
<th>Burn Length (cm)</th>
<th>Time to Max Burn Length (min)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>5:00</td>
<td>170</td>
<td>21.2</td>
<td>11.35</td>
</tr>
<tr>
<td>2</td>
<td>5:00</td>
<td>171</td>
<td>20.4</td>
<td>11.25</td>
</tr>
<tr>
<td>3</td>
<td>5:00</td>
<td>173</td>
<td>20.7</td>
<td>11.17</td>
</tr>
</tbody>
</table>

### Test Results

<table>
<thead>
<tr>
<th>Burn</th>
<th>Critical Radiant Flux (W/cm²)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>0.86</td>
</tr>
<tr>
<td>2</td>
<td>0.88</td>
</tr>
<tr>
<td>3</td>
<td>0.87</td>
</tr>
</tbody>
</table>

**Average Critical Radiant Flux (W/cm²):** 0.87

**Standard Deviation:** 0.01

**Coefficient of Variation:** 0.94

### Observations:
All Burns: Blistering of face layer during five minute preheat.

### Remarks:
Reported weights and thicknesses include the 1/4" cement board backer.

### Conclusions:
The product is classified as Class I (Critical Radiant Flux greater than 0.45 W/cm²) by NFPA 101

### Test Operator:
CK

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This is a factual report of the results obtained from laboratory tests of sample products. The results may be applied only to the products tested and should not be construed as applicable to other similar products of the manufacturer. The HPVA does not verify the description of the materials and products when the description is provided by the client. This report is not a recommendation or a disapproval by the HPVA of the material or product tested. While this report may be used for obtaining product acceptance, it may not be used in advertising.