

Commercial Homogeneous Sheet

Product	Gauge	Adhesive and Seaming Options				
		Full Spread		Concentrated Static & Dynamic Load Areas	Heat Weld	S-761
		Porous (Optional) S-599 or S-543* Set-in-Wet	Porous and Nonporous S-599, S-543* or Flip Dry-to-Touch	Flip or S-240**		
Medintech and Medintone with Diamond 10 Technology coating	0.080" (2.0 mm)	X	X	X	X	X
Accolade Plus						

* It is necessary to smooth out the adhesive trowel ridges using a medium nap paint roller.

** It is necessary to smooth out the adhesive trowel ridges using a 3/16" (4.8 mm) nap paint roller. The purpose of this is to create a uniform application of the adhesive.

Installation:

Location:	All grade levels
Pattern Match:	No: reverse pieces (TM edge to TM edge)
Seam Method:	Recess scribe
Seam Treatment:	Heat weld or S-761 Seam Adhesive
Fitting:	All methods

Suitable Substrates:

All substrates listed below must be properly prepared and meet the requirements discussed in Chapter 3, Subfloors and Underlayments. There may be other exceptions and special conditions for these substrates to be suitable for the Commercial Vinyl-Backed Installation System.

- Concrete (on all grade levels)
- Steel, stainless steel, aluminum
- Approved suspended wood
- Ceramic tile, terrazzo, marble
- Existing resilient floors
- Polymeric poured (seamless) floors

Job Conditions/Preparation:

- Resilient flooring should only be installed in temperature-controlled environments. It is necessary to maintain a constant temperature before, during and after the installation. Therefore, the permanent or temporary HVAC system must be in operation before the installation of resilient flooring. Portable heaters are not recommended, as they may not heat the room and subfloor sufficiently. Kerosene heaters should never be used.

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- The surface shall be free of dust, solvents, varnish, paint, wax, oil, grease, sealers, curing compounds, residual adhesive, adhesive removers and other foreign materials that might affect the adhesion of resilient flooring to the substrate or cause a discoloration of the flooring from below. Spray paints, permanent markers and other indelible ink markers must not be used to write on the back of the flooring material or used to mark the substrate as they could bleed through, telegraphing up to the surface and permanently staining the flooring material. If these contaminants are present on the substrate, they must be mechanically removed prior to the installation of the flooring material.
- In renovation or remodel work, remove any existing adhesive residue* so that 100% of the overall area of the original substrate is exposed.
- Allow all flooring materials and adhesives to condition to the room temperature for a minimum of 48 hours before starting the installation.
- The area to receive the resilient flooring should be maintained at a minimum of 65° F (18° C) and a maximum of 100° F (38° C) for 48 hours before, during and for 48 hours after completion.

NOTE: When using S-240 Epoxy Adhesives, the maximum room temperature should not exceed 85° F (29° C).

- During the service life of the floor, the temperature should never rise above 100° F (38° C), nor fall below 55° F (13° C). The performance of the flooring material and adhesives can be adversely affected outside this temperature range.
- For concrete substrates, conduct moisture testing (moisture vapor emission rate [MVER]) and/or percent relative humidity (in-situ probe). Bond tests must also be conducted for compatibility with the substrate. Please refer to Chapter 3, Subfloors and Underlayments.
- Radiant-heated substrates must not exceed a maximum surface temperature of 85° F (29° C).
- Concrete floors should be tested for alkalinity. The allowable readings for the installation of Armstrong® flooring are 5 to 9 on the pH scale.

** Some previously manufactured asphaltic "cutback" adhesives contained asbestos (see warning statement on page xvi). For removal instructions, refer to the Resilient Floor Covering Institute's publication Recommended Work Practices for Removal of Resilient Floor Coverings.*

NOTE: If you cover wet areas or cover the adhesive too soon, blisters will form soon after rolling. Blisters caused by inadequate drying time will begin to show within 1 hour after rolling. The amount of open time will vary according to job conditions, temperature, humidity, air flow and type of substrate. S-599, S-543 and S-240 adhesives are applied with fine notching [1/32" (0.8 mm) deep, 1/16" (1.6 mm) wide, 5/64" (2 mm) apart]. Allowing the proper open time will help to minimize knee marks, roller marks and trapped air blisters.

The surface shall be free of dust, solvents, varnish, paint, wax, oil, grease, sealers, curing compounds, residual adhesive, adhesive removers and other foreign materials that might affect the adhesion of resilient flooring to the substrate or cause a discoloration of the flooring from below. Spray paints, permanent markers and other indelible ink markers must not be used to write on the back of the flooring material or used to mark the substrate as they could bleed through, telegraphing up to the surface and permanently staining the flooring material. If these contaminants are present on the substrate, they must be mechanically removed prior to the installation of the flooring material.

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• Full Spread with S-599, S-543 or Flip Adhesives:

Apply S-599 Or S-543 Adhesive with fine notching of the S-891 Trowel (S-543 must be back rolled). Apply Flip as recommend per Flip Instructions. When installing over nonporous substrates such as existing resilient flooring, allow enough open time for adhesive to dry until tacky with no transfer to the finger (dry-to-touch) before placing the material into the adhesive. When installing over porous subfloors such as concrete and wood, allow the adhesive to thicken to a paste-like consistency (set-in-wet) before placing the material into the adhesive. The adhesive should show good transfer to the finger before placement of the floor. Recess scribe seams. Use S-580 Flash Cove Adhesive in flash cove areas.

1. Before installing the material, plan the layout so seams fall at least 6" (15.24 cm) away from underlayment joints, seams in existing resilient flooring and/or saw cuts in concrete. Do not install over expansion joints.
2. Cut pieces from the roll to the specified length, allowing enough material at each end to flash 1-1/2" (31.8 mm) up the wall for fitting.
3. Recommended fitting procedures include freehand knifing, pattern scribing and straight scribing methods.
4. Fit piece #1 and position in the room.
5. Prepare the seam edge by trimming the factory seam edge using an edge trimmer.
6. Draw a pencil line on the subfloor along the length of the trimmed factory edge.
7. Carefully lap the material back halfway to expose the subfloor.
8. Starting at the lap point and working toward the end wall, apply the S-599 Adhesive up to the pencil line using the fine notching of the S-891 Trowel.
9. Allow the recommended open time before placing the material into the adhesive. Use extreme care when positioning the flooring over the S-599 Adhesive, which has a firm grab and does not allow repositioning.
10. Starting at the center and working toward the edges, roll the material in two directions using a 100-lb. roller and staying 2" (5.1 cm) away from the seam. Clean adhesive residue from the surface of the flooring using a clean, white cloth dampened with a neutral detergent and water.
11. Repeat steps #7 through #10.
12. Cut piece #2, allowing enough material at each end to flash 1-1/2" (31.8 mm) up the wall for fitting.
13. Install pieces as recommended, TM edge to TM edge or TM edge to non-TM edge.
14. Overlap piece #2 onto piece #1 approximately 1/2" (12.7 mm). Prepare the seam edge on the opposite side of the sheet by trimming the factory seam edge using an edge trimmer.
15. Draw a pencil line on the subfloor along the length of the trimmed factory edge.
16. Carefully lap the material back halfway to expose the subfloor.
17. Starting at the lap point and working toward the end wall, apply the S-599 or S-543 Adhesive up to the pencil line using the fine notching of the S-891 Trowel.
18. Allow the recommended open time before placing the material into the adhesive. Use extreme care when positioning the flooring over the S-599 Vinyl Sheet Adhesive, which has a firm grab and does not allow repositioning.
19. Starting at the center and working toward the edges, roll the material in two directions using a 100-lb. roller and staying 2" (5.1 cm) away from the seam. Clean adhesive residue from the surface of the flooring using a clean, white cloth dampened with a neutral detergent and water.

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20. Repeat steps #16 through #19 for the remaining half of piece #2.
21. Recess scribe the seam using a recess scribe. When heat welding, seams may be recess scribed slightly open [1/64" (0.4 mm)] to make guiding the router easier. When using S-761 Seam Adhesive, cut the seams net.
22. Before cutting the seam, protect the floor by inserting a piece of scrap material beneath the scribe mark. With the scrap on the same side as the cutting hand, cut the seam holding a straight blade knife straight up and down.
23. When using S-761 Seam Adhesive option, cut seams net.
 - a. Cut the tip of the S-761 Seam Adhesive applicator bottle and apply a continuous 1/8" (3.18 mm) bead of S-761 Seam Adhesive along the seam edge of piece #1.
 - b. Tuck the seam edge into place, forcing the S-761 Seam Adhesive up through the seam.
 - c. Clean adhesive residue from the surface of the flooring using a clean, white cloth dampened with a neutral detergent and water.
 - d. Refer to Chapter 7, Seams, S-761 Seam Adhesive Procedure for more detail.
24. Roll the seam into place using a hand roller and roll again with a 100-lb. roller.
25. Follow the same procedures for the remaining pieces, completing one piece at a time until the job is finished.
26. When heat welding seams, heat weld seams as recommended. Refer to Chapter 7, Seams, Heat Welded Seams for more detail.
27. Do not allow traffic on the flooring for 24 hours after installation. Newly installed flooring should not be exposed to rolling load traffic for at least 72 hours after installation to allow setting and drying of the adhesive.

Fitting:

- Unroll material and lay flat to allow the roll curl to relax before fitting. The lines on the back of Safety Zone Sheet represent trademark edges.
- Material must be adhered within 4 hours of cutting and fitting.
- Before installing the material, plan the layout so seams fall at least 6" (15.24 cm) away from subfloor/underlayment joints. Do not install over expansion joints.
- When installing over an existing resilient floor, plan the layout so the new seams do not coincide with seams or joints of the existing installation.
- Recommended fitting procedures include freehand knifing, straight scribing or pattern scribing.

Abutting Different Gauges of Resilient Flooring:

When installing thinner gauge material next to thicker gauge materials, install thicker material first and then butt a 12" (30.5 cm) wide piece of S-153 Scribing Felt against the thicker material. Adhere the Scribing Felt to the subfloor with S-235 Adhesive. Use the fine notching of the S-891 Trowel over nonporous substrates such as existing resilient flooring, and use the regular notching of the S-891 Trowel over porous subfloors such as wood and concrete. Use S-184 Fast-Setting Cement-Based Patch and Skim Coat or S-194 Patch, Underlayment and Embossing Leveler to feather the edge of the S-153 Scribing Felt to the level of the substrate. Allow the patch to dry completely before installing the flooring. Scribing Felt is not recommended to be used under the entire installation.

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Procedure:

- See Chapter 5, Adhesives, Trowel Notchings, Seam Treatments and Grout.
- Clean adhesive residue from the surface of the flooring using a clean white cloth dampened with a neutral detergent and water. Give special attention to seam areas as they must be clean and dry before proceeding with heat welding or sealing.
- Cut pieces to the proper length, allowing enough material at each end to flash 1-1/2" (31.8 mm) up the walls for fitting.

Adhesive Open Times and Trowel Notchings

Product and Adhesive	Open Time Porous Subfloors	Open Time Nonporous Subfloors
Medintone and Medintech with Diamond 10 Technology Coating	Set-in-Wet: (Optional) Approximately 10–20 minutes (paste-like consistency)	Dry-to-Touch: Approximately 30 minutes (no transfer of adhesive to finger)
Accolade Plus	Dry-to-Touch: Approximately 30 minutes (no transfer of adhesive to finger)	Fine Notch: 1/32" (0.8 mm) deep, 1/16" (1.6 mm) wide, 5/64" (2 mm) apart
Heterogeneous Sheet	Fine Notch: 1/32" (0.8 mm) deep, 1/16" (1.6 mm) wide, 5/64" (2 mm) apart	
Safety Zone Sheet with S-599 or S-543*	Flip—Dry-to-touch only (no transfer of adhesive to finger)	

* It is necessary to smooth out the adhesive trowel ridges using a 3/16" (4.8 mm) nap paint roller. The purpose of this is to create a uniform application of the adhesive.

Adhesive Open Times and Trowel Notchings

Product and Adhesive	Open Time Porous Subfloors	Open Time Nonporous Subfloors
Medintone and Medintech with Diamond 10 Technology Coating Accolade Plus Heterogeneous Sheet Safety Zone Sheet with Flip Spray Adhesive	Dry-to-Touch: Approximately 30–40 minutes (no transfer of adhesive to finger) Refer to the provided spray patterns for proper application	Dry-to-Touch: Approximately 30–40 minutes (no transfer of adhesive to finger) Refer to the provided spray patterns for proper application
Medintone and Medintech with Diamond 10 Technology Coating and Accolade Plus Heterogenous Sheet and Safety Zone Sheet with S-240** adhesive; ridges back rolled with 3/16" (4.8 mm) nap roller	Set-in-Wet: Approximately 10–20 minutes (do not allow to dry-to-touch) Fine Notch: 1/32" (0.8 mm) deep, 1/16" (1.6 mm) wide, 5/64" (2 mm) apart	Set-in-Wet: Approximately 10–20 minutes (do not allow to dry-to-touch) Fine Notch: 1/32" (0.8 mm) deep, 1/16" (1.6 mm) wide, 5/64" (2 mm) apart
Medintone and Medintech with Diamond 10 Technology Coating and Accolade Plus Heterogenous Sheet and Safety Zone Sheet with S-580 (Flash cove areas only)***	Dry-to-Touch: Approximately 30 minutes (no transfer of adhesive to finger) Trowel Notching: Brush-On or Roll-On	Dry-to-Touch: Approximately 30 minutes (no transfer of adhesive to finger) Trowel Notching: Brush-On or Roll-On

** It is necessary to smooth out the adhesive trowel ridges using a medium nap paint roller.

*** Apply two coats of S-580 Flash Cove Adhesive with a brush or roller 4" (10.2 cm) onto the floor as well as up the entire cove area.

Allow adhesive to dry to a pressure-sensitive state between applications. S-580 has unlimited working time.

NOTE: If you cover wet areas or cover the adhesive too soon, blisters will form after rolling. Blisters caused by inadequate drying time will begin to show within one hour after rolling. The amount of open time will vary according to job conditions, temperature, humidity, air flow and type of substrate. All adhesives are applied with fine notching [1/32" (0.8 mm) deep, 1/6" (1.6 mm) wide, 5/64" (2 mm) apart].

Sheet Installation:
• Full Spread with S-599 or S-543

1. Apply adhesive with fine notching of the S-891 Trowel. When installing over nonporous substrates such as existing resilient flooring, allow enough open time for adhesive to dry until tacky with no transfer to the finger (dry-to-touch) before placing the material into the adhesive. When installing over porous subfloors such as concrete and wood, allow the adhesive to thicken to a paste-like consistency (set-in-wet) before placing the material into the adhesive. The adhesive should show good transfer to the finger before placement of the floor. Recess scribe seams. Use S-580 Adhesive in flash cove areas. Before installing the material, plan the layout so seams fall at least 6" (15.24 cm) away from underlayment joints, seams in existing resilient flooring and/or saw cuts in concrete. Do not install over expansion joints.

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2. Cut pieces from the roll to the specified length, allowing enough material at each end to flash 1-1/2" (31.8 mm) up the wall for fitting.
3. Recommended fitting procedures include freehand knifing, pattern scribing and straight scribing methods.
4. Fit piece #1 and position in the room.
5. Prepare the seam edge by trimming the factory seam edge using an edge trimmer.
6. Draw a pencil line on the subfloor along the length of the trimmed factory edge.
7. Carefully lap the material back halfway to expose the subfloor.
8. Starting at the lap point and working toward the end wall, apply the S-599 Adhesive up to the pencil line using the fine notching of the S-891 Trowel.
9. Allow the recommended open time before placing the material into the adhesive. Use extreme care when positioning the flooring over S-599 Adhesive, which has a firm grab and does not allow repositioning.
10. Starting at the center and working toward the edges, roll the material in two directions using a 100-lb. roller, staying 2" (5.1 cm) away from the seam. Clean adhesive residue from the surface of the flooring using a clean, white cloth dampened with a neutral detergent and water.
11. Repeat steps #7 through #10.
12. Cut piece #2 allowing enough material at each end to flash 1-1/2" (31.8 mm) up the wall for fitting.
13. Install pieces as recommended, TM edge to TM edge or TM edge to non-TM edge.
14. Overlap piece #2 onto piece #1 approximately 1/2" (12.7 mm). Prepare the seam edge on the opposite side of the sheet by trimming the factory seam edge using an edge trimmer.
15. Draw a pencil line on the subfloor along the length of the trimmed factory edge.
16. Carefully lap the material back halfway to expose the subfloor.
17. Starting at the lap point and working toward the end wall, apply the S-599 or S-543 Adhesive up to the pencil line using the fine notching of the S-891 Trowel.
18. Allow the recommended open time before placing the material into the adhesive. Use extreme care when positioning the flooring over the S-599 Adhesive, which has a firm grab and does not allow repositioning.
19. Starting at the center and working toward the edges, roll the material in two directions using a 100-lb. roller staying 2" (5.1 cm) away from the seam. Clean adhesive residue from the surface of the flooring using a clean, white cloth dampened with a neutral detergent and water.
20. Repeat steps #16 through #19 for the remaining half of piece #2.
21. Recess scribe the seam using a recess scribe. When heat welding, seams may be recess scribed slightly open [1/64" (0.4 mm)] to make guiding the router easier. When using S-761 Seam Adhesive, cut the seams net.
22. Before cutting the seam, protect the floor by inserting a piece of scrap material beneath the scribe mark. With the scrap on the same side as the cutting hand, cut the seam holding a straight blade knife straight up and down.

23. When using S-761 Seam Adhesive option cut seams net.
 - a. Cut the tip of the S-761 Seam Adhesive applicator bottle and apply a continuous 1/8" (3.18 mm) bead of S-761 Seam Adhesive along the seam edge of piece #1.
 - b. Tuck the seam edge into place, forcing the S-761 Seam Adhesive up through the seam.
 - c. Clean adhesive residue from the surface of the flooring using a clean, white cloth dampened with a neutral detergent and water.
 - d. Refer to Chapter 7, Seams, S-761 Seam Adhesive Procedure for more detail.
24. Roll the seam into place using a hand roller and roll again with a 100-lb. roller.
25. Follow the same procedures for the remaining pieces, completing one piece at a time until the job is finished.
26. When heat welding seams, follow recommendations in Chapter 7, Seams, Heat Welded Seams.
27. Do not allow traffic on the flooring for 24 hours after installation.
28. Newly installed flooring should not be exposed to rolling load traffic for at least 72 hours after installation to allow setting and drying of the adhesive.

• **Flip Spray Adhesive — See Flip Spray Adhesive Installation Method**

Medintech, Medintone in Environmental Conditioning Units

1. Maintain temperature of the room at a minimum of 65° F (18° C) for 48 hours before installation, during installation, and for 72 hours after installation. Maximum room temperature is 100° F (38° C). If these temperatures are not maintained for the recommended period of time, the flooring material and adhesives may not perform as they should.
2. Follow installation and seaming details for Full Spread S-599, S-240. Seams must be heat welded.
3. Use S-240 Epoxy Adhesive at all floor drains.
4. Mix the entire contents of Part A and Part B together with a stirring motion while at the same time lifting from the bottom. Mix thoroughly for 3 to 5 minutes to a uniform color. Do not over mix. Never mix S-240 Epoxy Adhesive on the subfloor surface.
5. Immediately pour the entire unit of mixed adhesive onto the substrate. Do not leave mixed adhesive in cans as it shortens pot life and working time, and may generate excessive heat. Maximum pot life of S-240 is approximately 15 minutes, depending on temperature and humidity.
6. Apply a 3" (7.6 cm) band of S-240 Adhesive around any floor drains in area of installation.
7. Roll the material in two directions using a 100-lb. roller. Roll immediately after placement of flooring and re-roll again 1 hour later. Clean adhesive residue from the surface of the flooring using a clean, white cloth dampened with a neutral detergent and water. Dried S-240 Adhesive cannot be removed.
8. Immediately after installation, apply a bead of silicone caulk along the top of the cap strip and onto the wall.

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9. After the material has been installed and allowed to condition for 72 hours as outlined in Step #1, gradually lower the temperature of the room over a period of 3 days. The temperature of the room should never go below 34° F (1° C).
10. Do not allow traffic on the flooring for 24 hours after installation.
11. Newly installed flooring should not be exposed to rolling load traffic for at least 72 hours after installation to allow setting and drying of the adhesive.

• Perimeter Plus with S-599, S-543 or Flip/S-240:

Use a full spread of S-599, S-543 or Flip in field areas with a 3" (7.6 cm) band of S-240 Adhesive at the perimeter of the room. Recommended for Safety Zone Sheet in areas that may be exposed to frequent water spills and/or cooler temperatures. These include entryways, areas around freezers/refrigerator cases and produce areas.

1. Follow installation and seaming details for Full Spread with S-599, S-543 or Flip except for the S-240 Epoxy Adhesive at the perimeter of the room and at floor drains.
2. Mix the entire contents of S-240 Part A and Part B together with a stirring motion while at the same time lifting from the bottom. Mix thoroughly for 3 to 5 minutes to a uniform color. Do not over mix. Never mix S-240 Adhesive on the subfloor surface.
3. Immediately pour the entire unit of mixed adhesive onto the substrate. Do not leave mixed adhesive in cans as it shortens pot life and working time, and may generate excessive heat. Maximum pot life of S-240 is approximately 10 minutes, depending on temperature and humidity.
4. Apply a 3" (7.6 cm) band of S-240 around the perimeter of the room and at all floor drains. Full spread the remaining area using S-599, S-543 or Flip Spray Adhesive. Allow the recommended open time before placing the material into the adhesive. Working time of the S-240 is approximately 1 hour. Do not allow the S-240 to dry completely.
5. Starting at the center and working toward the edges, roll the material in two directions [staying 2" (5.1 cm) away from any seams] using a 100-lb. roller. Roll within 30 minutes of adhesive application and re-roll again 1 hour later. Clean adhesive residue from the surface of the flooring using a clean, white cloth dampened with a neutral detergent and water. Dried S-240 Adhesive cannot be removed.
6. Follow the same procedures for the remaining pieces, completing one piece at a time until the job is finished.
7. Do not work on newly adhered flooring except to roll. Use a kneeling board if necessary.
8. Do not allow traffic on the flooring for 24 hours after installation.
9. Newly installed flooring should not be exposed to rolling load traffic for at least 72 hours after installation to allow setting and drying of the adhesive.

Flash Coving:

All normal fitting methods can be used to flash cove. Apply two coats of S-580 Flash Cove Adhesive with a brush 4" (10.2 cm) on the floor as well as up the entire cove area. Allow adhesive to dry to a pressure sensitive state between applications. S-580 has unlimited working time. See open times chart. Roll the flooring into the adhesive with a hand roller.