



Installation Products

Wall Base | Weld Rods | Adhesives



Natural Creations® : NA516 Urbino Oak Sienna, NA528 Delano Pearl | Wall Base: Coastal Green

Everything You Need to Finish Right

As your single-source provider, we offer a comprehensive range of accessories to complete your project, including installation adhesives, maintenance products, wall base, and weld rods. From start to finish, we have you covered.



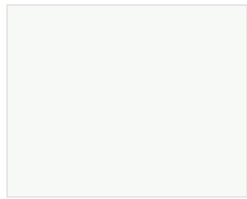
Coved Wall Base

- Flexible formulation allows easy installation around walls, corners, and columns.
- Will not fade or crack over time.
- Durable resistance to scratches and scuffs

Sculptured Wall Base

- Made with a flexible thermoplastic rubber formulation
- Scuff and scratch resistant
- Made to order only

Coved Wall Base



R41SL | R48SL Salt



R41CR | R48CR Carbon Beige

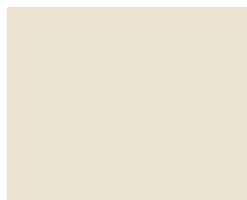


R41BH | R48BH Buffalo Hide



R41GM | R48GM Gray Mist

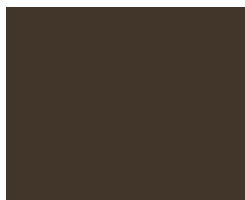
4 ft. Sticks - R41XX
Roll Cove - R48XX



R41PR | R48PR Parchment



R41PB | R48PB Pebble



R41ML | R48ML Molasses



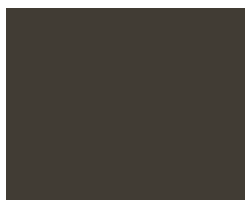
R41SW | R48SW Stonewash



R41CI | R48CI Classic Ivory



R41GR | R48GR Greige



R41WB | R48WB Warm Black



R41MG | R48MG Metal Gray



R41DS | R48DS Desert



R41FX | R48FX Flax



R41FS | R48FS Flagstone



R41SG | R48SG Smokey Gray



R41ES | R48ES Essential Sand



R41TR | R48TR Turmeric



R41EB | R48EB Ebony



R41CG | R48CG Coastal Green



R41CM | R48CM Camel



R41SD | R48SD Saddle



R41ND | R48ND Indigo

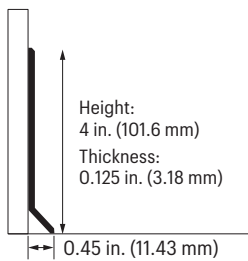


R41AN | R48AN Almost Navy

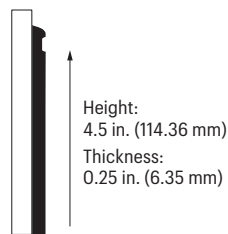
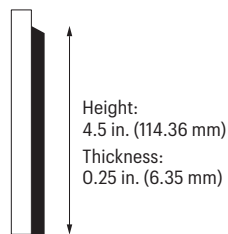


Wall Base Profiles

Coved Wall Base



Sculptured Wall Base (*Made to Order)



Coved & Sculptured Wall Base

Products	Composition	Overall Thickness (nominal) (1)	Height	Feet per Carton	Pieces per Carton	Limited Commercial Warranty (2)	Adhesives / Cleaners / Polishes
Coved - Sticks	Thermoplastic Rubber	0.125 in. (3.18 mm)	4.0 in. (101.6 mm)	120 lin. ft. (37 m)	30	5 Years	S-730 Wall Base Adhesive S-485 Armstrong Flooring Cleaner S-480 Armstrong Flooring Polish
Coved - Rolls		0.25 in. (6.35 mm)	4.5 in. (114.3 mm)	48 lin. ft. (14.63 m)	1		
Sculptured		0.25 in. (6.35 mm)	4.5 in. (114.3 mm)	48 lin. ft. (14.63 m)	6		

(1) Overall and wear layer thicknesses are nominal and subject to normal manufacturing variances.
 (2) Visit ArmstrongFlooring.com for warranty details, limitations and exclusions.















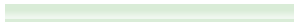





Weld Rods

Our weld rods are engineered for use with our Homogeneous and Heterogeneous commercial sheet flooring. When combined with flash coving, they deliver superior seam strength and a tight, secure seal that helps prevent dirt and moisture intrusion especially in critical environments. Ideal for surgical suites, intensive care units, laboratories, and other aseptic spaces where maintaining sterile conditions is essential.





















HOMOGENEOUS

 Alpine Landscape WH210	 River Spray WH202	 Bergamot Bloom WH226	 Natural WH233
 Jasmine WH231	 Playful Tan WN101	 Pale Sage WH204	 Serene Maple Light WE115
 Summer Dew WH203	 Serenity Rules WN112	 Meadow WH225	 Neutral Toned WG115
 Pale Almond WH201	 Rare Evening WN108	 Light Sage WH228	 Dunes WH236
 Summer Rain WH232	 Haze WH208	 Mosaic Blue WH240	 Sunshine WH244
 Cave Pearl WH206	 Gray Evening WH235	 Gray Blue WH227	 Verbena WH223
 Artisanal Detail Taupe WE128	 Zephyr Gray WH212	 Crystal Lake WG117	 Big Sure Blue WH217
 Natural Tone WH234	 Cool Edge WN106	 Serene Tide WH237	 Hot Orange WH242
 Influencer Gray WN105	 Medium Gray WH215	 Green Mate WH238	 Red Fire WH243
 Cocoa Powder WH213	 Night Sky WN116	 Mazarine Blue WH239	 Canyon Red WH219
 Toffee WH214	 Black Lava WH245	 Serene Maple Dark WE117	 Tangerine WH222
 Berry Dance WH224	 Almost Black WH220	 Deep Ocean WH241	 Marigold WH221

HOMOGENEOUS PVC-FREE (Weld Rods are PVC-Free)

 Frozen Lake WF316	 Dune Desert WF305	 Glacier Blue WF317	 Herbal Infusion WF314
 Pearl Sand WF301	 Crisp Air WF307	 Blue Haze WF318	 Clouded Celadon WF313
 Ivory White WF302	 Pale Twilight WF308	 Garden Herb WF315	 Coastal Cove WF319
 Buttercream WF304	 Daybreak Gray WF309	 Verdant Spring WF311	 Marine Teal WF320
 Creamy Caramel WF303	 Cherub's Gray WF310	 Pastel Grass WF312	 Crystal Oasis WF306

HETEROGENEOUS

 Well Appointed WN102	 Blue Wonder WE138	 Artisanal Detail Taupe WE128	 Brownstone WE112
 Serenity Rules WN112	 Rare Evening WN108	 Eclectic Tan WN111	 Tan Brown WE136
 Urban Selection WN113	 Natural Tone WH234	 Fog WG104	 Dream Outdoors Oak WE118
 Storm WG103	 Cave Pearl WH206	 Frost WG102	 Pacific Bluff WG114
 Pale Celadon WE137	 Finely Woven Light WE131	 Sandstorm WE135	 Pale Sage WH204

Non-Aseptic Spaces: Benefit from reduced installation materials and labor costs with the Armstrong Flooring® S-763 Seaming System. This solution creates a seamless, continuous appearance and is ideal for designs featuring small, intricate patterns.

Aseptic Spaces: Heat-welded seams using weld rods deliver superior infection control for critical environments.

Weld Rods: Enhance design intent by accenting seams or blending them seamlessly into the floor.

Armstrong Flooring Weld Rod Coating Pen: protects welded seams against soil and stains, matches the floor's factory gloss, and is compatible with standard maintenance polishes and sealers.



Weld Rods

		Medintone®	Weld Rod Recommendation	
HOMOGENEOUS				
Cocomilk	H2001	Alpine Landscape	WG110	
Almond Tea	H2002	Pale Almond	WH201	
Sea Salt	H2003	River Spray	WH202	
Feathersmooth	H2004	Summer Dew	WH203	
Healing Sage	H2005	Pale Sage	WH204	
Calming Gray	H2006	Rare Evening	WN108	
Moonlight	H2007	Cave Pearl	WH206	
Herbal Gray	H2008	Summer Rain	WH232	
Haze Gray	H2009	Haze	WH208	
Savannah Balm	H2010	Serene Maple Light	WE115	
Ginger	H2011	Neutral Toned	WG115	
Talisman	H2012	Influencer Gray	WN105	
Cool Evening	H2013	Cool Edge	WN106	
Zephyr	H2014	Zephyr Gray	WH212	
Warm Cocoa	H2015	Cocoa Powder	WH213	
Comforting Brown	H2016	Toffee	WH214	
Rich Gray	H2017	Medium Gray	WH215	
Tranquil Breeze	H2018	Crystal Lake	WG117	
Quiet Night	H2019	Big Sure Blue	WH217	
Sea Glass	H2020	Green Mate	WH238	
Canyon Blaze	H2021	Canyon Red	WH219	
Raven	H2022	Almost Black	WH220	
Lemon Balm	H2023	Marigold	WH221	
Tangelo	H2024	Tangerine	WH222	
Lavendula	H2025	Verbena	WH223	
Wildberry	H2026	Berry Dance	WH224	
Cedar	H2027	Meadow	WH225	
Bergamot	H2028	Bergamot Bloom	WH226	
Aegean Blue	H2029	Gray Blue	WH227	
Gotu Kola	H2030	Light Sage	WH228	
Jasmine Bloom	H2031	Jasmine	WH231	

		Natralis™	Weld Rod Recommendation	
HOMOGENEOUS				
White Rim	70001	Jasmine	WH231	
Arctic	70002	Summer Rain	WH232	
Hot Springs	70003	Serenity Rules	WN112	
Spray Foam	70004	Playful Tan	WN101	
Glacier Bay	70005	Playful Tan	WN101	
Birch Syrup	70006	Natural	WH233	
Meadow	70007	Artisanal Detail Taupe	WE128	
River Rock	70008	Natural Tone	WH234	
Petrified Gray	70009	Gray Evening	WH235	
Sand Dune	70010	Dunes	WH236	
Prarie	70011	Serene Maple Dark	WE117	
Kenai Lagoon	70012	Serene Tide	WH237	
Waikiki	70013	Green Mate	WH238	
Neptune Jade	70014	Mazarine Blue	WH239	
Nugget Falls	70015	Mosaic Blue	WH240	
Pacific	70016	Deep Ocean	WH241	
Utah	70017	Hot Orange	WH242	
Bryce Red	70018	Red Fire	WH243	
Cape Pillar	70019	Toffee	WH214	
Radiant	70020	Sunshine	WH244	
Volcano	70021	Black Lava	WH245	
Vanta	70022	Night Sky	WN116	

		MedinPure®	Weld Rod Recommendation	
HOMOGENEOUS PVC-FREE (Weld Rods are PVC-Free)				
Coconut	H3001	Pearl Sand	WF301	
White Rocks	H3002	Ivory White	WF302	
Coffee Latte	H3003	Creamy Caramel	WF303	
Crème Brulee	H3004	Buttercream	WF304	
Hot Sand	H3005	Dune Desert	WF305	
At the Pool	H3006	Crystal Oasis	WF306	
Cool Day	H3007	Crisp Air	WF307	
Dawn Gray	H3008	Pale Twilight	WF308	
Silver Queen	H3009	Daybreak Gray	WF309	
Gray Angel	H3010	Cherub's Gray	WF310	
Springtime Green	H3011	Verdant Spring	WF311	
Spearmint	H3012	Pastel Grass	WF312	
Smokey Jade	H3013	Clouded Celadon	WF313	
Rosemary	H3014	Herbal Infusion	WF314	
Sage Dream	H3015	Garden Herb	WF315	
Iceberg	H3016	Frozen Lake	WF316	
Glacier	H3017	Glacier Blue	WF317	
Blue Powder	H3018	Blue Haze	WF318	
Grotto	H3019	Coastal Cove	WF319	
Blue Teal	H3020	Marine Teal	WF320	

		Zenscape™	Weld Rod Recommendation	
HETEROGENEOUS				
Lotus	80730	Frost	WG102	
Orchid	80731	Well Appointed	WN102	
Kava	80732	Finely Woven Light	WE131	
Danshen	80733	Urban Selection	WN113	
Blue Agave	80734	Storm	WG103	
Hawthorn	80735	Pale Sage	WH204	
Lotus	80740	Serenity Rules	WN112	
Orchid	80741	Urban Selection	WN113	
Kava	80742	Artisanal Detail Taupe	WE128	
Danshen	80743	Rare Evening	WN108	
Blue Agave	80744	Blue Wonder	WE138	
Hawthorn	80745	Pale Celadon	WE137	
Laurel	80770	Serenity Rules	WN112	
Amaranthus	80771	Pale Sage	WH204	
Bergamot	80772	Pale Celadon	WE137	
Cade	80773	Storm	WG103	

		Nidra™	Weld Rod Recommendation	
HETEROGENEOUS				
Pyre	80860	Sandstorm	WE135	
Zephyr	80861	Natural Tone	WH234	
Terrain	80862	Tan Brown	WE136	
Splash	80863	Dream Outdoors Oak	WE118	
Palo Santo	80870	Cave Pearl	WH206	
Arrowroot	80871	Eclectic Tan	WN111	
Vetiver	80872	Eclectic Tan	WN111	
Cedar	80873	Natural Tone	WH234	
Lavender	80874	Natural Tone	WH234	
Ylang	80875	Pacific Bluff	WG114	
Patchouli	80876	Brownstone	WE112	
Sandal	80877	Dream Outdoors Oak	WE118	
Melissa	80878	Fog	WG104	

Subfloor Preparation Products

S-466 Patch Strong™

- High performance patch & smoothing compound
- Easy to apply and achieve a feathered edge finish
- Exceptional strength
- No RH limit for use over concrete
- Use over S-462 Seal Strong after application of S-465 Prime Strong non-porous
- Pot Life: 15-20 minutes
- Dry Time: 20 minutes as a skim coat
- Coverage: 200-250 sq. ft. per bag as a skim coat (28 sq. ft. per bag at 1/8 in. thick)
- Trowel: smooth edge
- 10 lb bag (00466100)



10 lb. Bag



S-462 Seal Strong™

- Two-part moisture mitigation system
- Creates moisture barrier between concrete & flooring
- Can be applied over S-466 Patch Strong
- Suitable up to 100% RH (or 25 lbs CaCl)
- Only one coat to fully seal concrete
- Working Time: approximately 20 minutes
- Cure Time: minimum 4 hours
- Coverage: 250-270 sq ft/unit 10 mils thick
- Use Notched squeegee & short nap roller
- 2.5-Gal 2-part (00462101)



Part A:
1.47 Gallon
Part B:
0.96 Gallon

S-464 Prime Strong™ Porous

- Acrylic primer for porous substrates
- Aids in strengthening adhesive bond
- Helps to reduce subfloor absorbency
- Can be used over S-463 Level Strong
- Drying Time: minimum 30 minutes
- Coverage: 400-600 sq. ft./gallon diluted 1:1
- Use soft bristle push broom, paintbrush or brush
- 1-Gal (00464108)



2.6 Gallon



S-463 Level Strong™

- Self-leveling underlayment works quickly
- Compressive strength of 5300 psi at 28 days
- Flexural strength of 1,000 psi at 28 days
- Use up to 1 1/2 in. thick on porous substrates & up to 1/2 in. thick on non-porous substrates
- Ready for foot traffic in 2-3 hours
- Flow Time: 10 minutes
- Coverage: 52-56 sq. ft. per bag at 1/8 in. thick
- Trowel: smooth edge
- 55 lb bag (00463500)



55 lb. Bag

S-465 Prime Strong™ Non-Porous

- Solvent-free, two-component primer
- Can be used over S-462 Seal Strong and other non-porous substrates
- Drying Time: approximately 3 hours
- Use short nap roller, sponge paint roller or foam squeegee
- Coverage: 400-600 sq. ft. per gallon
- 1-Gal (00465106, two 1/2 Gal tubs)



1 Gallon



S-1840 Quiet Comfort™ Luxury Flooring Underlayment

- Use with LVT, Engineered Stone, Tile and Hardwood
- Excellent acoustic barrier for through-the-floor and in-room footfall noise reduction
- Cross-linked polypropylene provides moisture barrier which resists mold and mildew
- 6 ft. wide x 50 ft. long; 6 lbs./roll
- STC 62; IIC: 64
- Roll 300 sq. ft. (01840101)



Commercial Adhesives

Flip® Spray Adhesive

- High-moisture guarantee
- Recommended for heavy rolling loads
- Simple one-step application process
- Allows for immediate traffic
- Ideal for smaller areas such as entryways or closets
- 22 oz 6/ctn (00SPR601 E/Sp; S-SPR601 E/Fr)



S-319 Roll Strong™ Adhesive

- One coat, rolled on application
- Allows for immediate rolling loads
- Solvent free
- Will quickly reach dry-to-touch state due to thinner layer
- Can be used over steel, stainless steel or aluminum
- Only adhesive that can be used with American Personality Pro
- Applicator: 3/8 in. Nap Roller
- 4-Gal (00319418)



S-995 Flooring Adhesive

- High-moisture guarantee
- Reduced need for moisture remediation
- Use in areas with concentrated static & dynamic loads
- Includes Underbed Warranty
- Use with Rigid Core in heavy rolling load or wheelchair areas and if buffing machines are used
- U-notch 1/32 in. deep, 1/16 in. wide, 1/32 in. apart
- 1-Gal (00995108)
- 4-Gal (00995418)



S-1000 Flooring Adhesive

- High-moisture guarantee up to 100% RH
- Simple one-part system (modified urethane)
- Fast-curing formula with strong, early grab
- Use over porous substrates only
- deal for areas with direct sunlight, topical moisture or temperature fluctuations
- Can be used to install Medintone or Natralis in environmental conditioning units
- U-notch 1/32 in. deep, 1/16 in. wide, 1/32 in. apart
- 2-Gal pail (S1000208)



Commercial Adhesives

S-202 SDT™ Adhesive

- Integral static dissipative element
- Excellent bond strength
- Copper grounding strips included
- Ideal for computer rooms, data warehousing, electronic labs or hyperbaric spaces
- Fine U-notch 1/32 in. deep, 1/16 in. wide, 5/64 in. apart
- 1-Gal (00202108)
- 4-Gal (00202418)
- 1 extra copper strip 2 in. wide x 6 ft. long (00202COP)



S-515 Tile Strong™ Adhesive

- High-moisture guarantee
- Dries clear to easily see chalk lines
- Fine U-notch 1/32 in. deep, 1/16 in. wide, 5/64 in. apart
- 1 Gal 4/ctn (00515408); 1-Gal (00515101)
- 4-Gal (00515418)



Commercial Accessory Products

S-581 Flash Cove Adhesive

- Use for flash cove area
- Pressure sensitive adhesive
- Alternative to troweling the floor adhesive
- Applicator: brush or hand roller
- 1-Gal 4/ctn (00581406)



S-762 Weld Rod Coating Pen

- Apply over heat welded seams
- Easy-to-use top coat with excellent adhesion
- Durable, chemical resistant protection
- Provides soil & stain protection to welded seams
- 25 pens/ctn (00762125)



S-730 Wall and Wall Base Adhesive

- Use to install wall base
- No open time – immediate installation
- Easy clean up
- Strong tack (green grab)
- Can be used to adhere LVT to walls
- 1-Gal 4/ctn (00730408)
- 4-Gal (00730418)



S-763 Seam Adhesive

- Use for seams of Sheet flooring
- Quick and easy seaming method
- Excellent seam integrity
- Should not be used in surgical suites or aseptic areas
- 8 oz 6/ctn (00763603)



Commercial Floor Care

S-392 SDT™ Polish

- Use to polish & enhance appearance of SDT
- Maintains proper electrical characteristics
- Dries bright without buffing
- Damp mop or spray buff
- Strips easily
- Acrylic copolymer
- Shelf life = 2 years
- 1-Gal 4/ctn (00392408)



S-480 Floor Polish

- Use to polish LVT, VCT, Sheet
- Acrylic copolymer emulsion; 8.5 pH
- High durability for long-lasting protection
- Easy application & leveling
- Excellent buffing response
- Shelf life = 2 years
- 1-Gal 4/ctn (00480408)
- 5-Gal (00480508)



S-485 Floor Cleaner

- Use to clean LVT, VCT, Sheet
- Neutral cleaner; Won't strip polish
- High efficiency; 8.5 pH
- Fresh, pleasant fragrance
- Dilution as low as 64:1
- Shelf life = 2 years
- 1-Gal 4/ctn (00485408)
- 5-Gal (00485508)



Commercial Adhesive Summary

Maximize the Limited Warranty Period by using the recommended flooring adhesive

Adhesive	Compatibility					RH Limit	pH Limit	MVER Limit	Spread Rate	Open Time	Working Time	Traffic Time		Shelf Life
	LVT	SDT	VCT	Vinyl Sheet	Wall Base							Low	High	
Flip			✓	✓		95%	11	-	140-185 sq. ft. / Can	30 Min.	4 Hrs	0	24 Hrs	2 Years
S-202		✓				90%	12	3 lbs	150 sq. ft. / gal.	60 Min.	6 Hrs	24 Hrs	72 Hrs	1 Year
S-319	✓		✓			99%	12	12 lbs	300-400 sq. ft. / gal.	15 Min.	4 Hrs	0	0	1 Year
S-515			✓			95%	11	7 lbs	285-335 sq. ft. / gal.	30 Min.	24 Hrs	24 Hrs	72 Hrs	1 Year
S-581				✓		-	-	-	200-250 sq. ft. / gal.	20-30 Min.	12 Hrs	-	-	1 Year
S-730	✓				✓	-	-	-	220 - 250 lin. ft. / gal. (4 in. base)	0 Min.	15 Min	-	-	18 Months
S-762				✓		-	-	-	250 lin. ft. / pen.	-	-	10 Min	10 Min	1 Year
S-763				✓		-	-	-	1/8 in. bead x 144 ft. / bottle	0 Min.	15 Min	2 Hrs	4-6 Hrs	2 Years
S-995	✓			✓		95%	10	-	220-260 sq. ft. / gal.	10-45 Min.	2 Hrs	24 Hrs	48 Hrs	2 Years
S-1000	✓		✓	✓		100%	14	25 lbs	220-260 sq. ft. / gal.	10-20 Min. Set-in-wet	45 Min	3 Hrs	8 Hrs	18 Months

Moisture Testing

Moisture testing is a critical step in determining whether a concrete slab is suitable for a resilient floor covering. All concrete slabs must be tested, regardless of age, grade level, or the presence of existing resilient flooring. Testing should be performed under service conditions, meaning the space is fully enclosed, weather-tight, and operating with permanent or temporary HVAC systems. In general, moisture testing should occur once the concrete surface has reached its final prepared state prior to the installation of any flooring materials and before applying smoothing or leveling compounds..

Recommended Test Installation:

a. Percent Relative Humidity (RH) in Concrete Slabs - Preferred Method

Testing for internal relative humidity of concrete slabs must be conducted in strict accordance with the current edition of ASTM F2170 Standard Test Method for Determining Relative Humidity in Concrete Floor Slabs Using in situ Probes.

b. Moisture Vapor Emission Rate (MVER) Test

MVER tests must be conducted in accordance with the current edition of ASTM F1869 Standard Test Method for Measuring Vapor Emission Rate of Concrete Subfloor Using Anhydrous Calcium Chloride. When performing these tests, it is important to remove any curing agents or residues down to the bare concrete. The calcium chloride tests are to be performed only on ordinary concrete floors and are not applicable on lightweight concrete, smoothing or leveling compounds, gypsum underlayments, or other fills.

For more information about subfloor moisture testing for installations of Armstrong Flooring products please visit: <https://www.floorexpert.com/knowledge-base/subfloor-moisture-testing/>

ArmstrongFlooring®



Visit [ArmstrongFlooring.com](https://www.ArmstrongFlooring.com)
for complete Product, Technical,
Adhesives, Installation and
Maintenance recommendations.



FLOOR
Expert

Expert advice: product,
installation & maintenance.

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