

Installation Products

Wall Base | Weld Rods | Adhesives



Natralis™: 70013 Waikiki

All in the Details

Nothing completes a space like the little details. As your sole source provider, Armstrong Flooring offers all of the accessories you need to add the finishing touch to your project.

Coved Wall Base

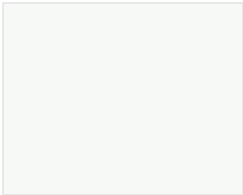
- Easy installation around walls, corners, and columns thanks to a flexible formulation.
- Will not fade or crack.
- Resistant to scratch and scuff.



Weld Rods

- To align with FGI Guidelines for monolithic installation.
- Superior infection control with heat welded seams for spaces demanding enhanced sterilization.
- Coordinate across our commercial sheet collection.
- Add a contrasting weld rod for a pop of color.

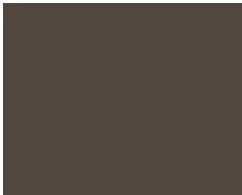
Coved Wall Base



R41SL | R48SL Salt



R41CR | R48CR Carbon Beige

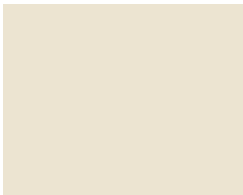


R41BH | R48BH Buffalo Hide



R41GM | R48GM Gray Mist

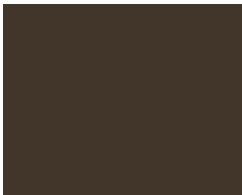
4 ft. Sticks - R41XX
Roll Cove - R48XX



R41PR | R48PR Parchment



R41PB | R48PB Pebble



R41ML | R48ML Molasses



R41SW | R48SW Stonewash



R41CI | R48CI Classic Ivory



R41GR | R48GR Greige



R41WB | R48WB Warm Black



R41MG | R48MG Metal Gray



R41DS | R48DS Desert



R41FX | R48FX Flax



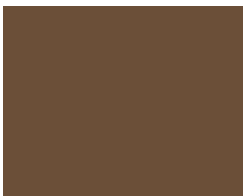
R41FS | R48FS Flagstone



R41SG | R48SG Smokey Gray



R41ES | R48ES Essential Sand



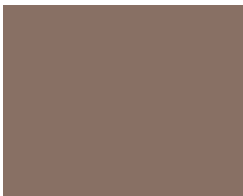
R41TR | R48TR Turmeric



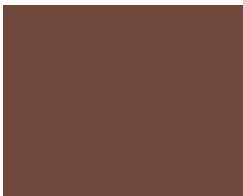
R41EB | R48EB Ebony



R41CG | R48CG Coastal Green



R41CM | R48CM Camel



R41SD | R48SD Saddle



R41ND | R48ND Indigo

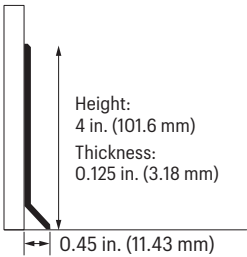


R41AN | R48AN Almost Navy



Wall Base Profiles

Coved Wall Base



Coved Wall Base

Products	Composition	Overall Thickness (nominal) (1)	Height	Feet per Carton	Pieces per Carton	Limited Commercial Warranty (2)	Adhesives
Coved - Sticks	Thermoplastic	0.125 in. (3.18 mm)	4.0 in. (101.6 mm)	120 lin. ft. (37 m)	30	5 Years	S-730 Wall Base Adhesive
Coved - Rolls	Rubber				1		

(1) Overall and wear layer thicknesses are nominal and subject to normal manufacturing variances.
(2) Visit ArmstrongFlooring.com for warranty details, limitations and exclusions.

Weld Rods

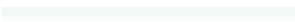



















Armstrong Flooring provides weld rods designed to be used in conjunction with our Homogeneous and Heterogeneous commercial sheet flooring. Weld rods can be combined with flash coving to provide superior seam strength and tightness, preventing dirt and moisture from getting under the floor in spaces it matters most. Ideal for use in surgical suites, intensive care units, labs, and other aseptic spaces where sterile conditions are a priority.

- Heat weld seams for spaces demanding superior infection control.
- Solid weld rods are available to coordinate across our commercial sheet collections.
- Add a contrasting weld rod for a pop of color.

HOMOGENEOUS

 Alpine Landscape WH110	 River Spray WH202	 Bergamot Bloom WH226	 Natural WH233
 Jasmine WH231	 Playful Tan WN101	 Pale Sage WH204	 Serene Maple Light WE115
 Summer Dew WH203	 Serenity Rules WN112	 Meadow WH225	 Neutral Toned WG115
 Pale Almond WH201	 Rare Evening WN108	 Light Sage WH228	 Dunes WH236
 Summer Rain WH232	 Haze WH208	 Mosaic Blue WH240	 Sunshine WH244
 Cave Pearl WH206	 Gray Evening WH235	 Gray Blue WH227	 Verbena WH223
 Artisanal Detail Taupe WE128	 Zephyr Gray WH212	 Crystal Lake WG117	 Big Sure Blue WH217
 Natural Tone WH234	 Cool Edge WN106	 Serene Tide WH237	 Hot Orange WH242
 Influencer Gray WN105	 Medium Gray WH215	 Green Mate WH238	 Red Fire WH243
 Cocoa Powder WH213	 Night Sky WN116	 Mazarine Blue WH239	 Canyon Red WH219
 Toffee WH214	 Black Lava WH245	 Serene Maple Dark WE117	 Tangerine WH222
 Berry Dance WH224	 Almost Black WH220	 Deep Ocean WH241	 Marigold WH221

HOMOGENEOUS PVC-FREE (Weld Rods are PVC-Free)





















 Frozen Lake WF316	 Dune Desert WF305	 Glacier Blue WF317	 Herbal Infusion WF314
 Pearl Sand WF301	 Crisp Air WF307	 Blue Haze WF318	 Clouded Celadon WF313
 Ivory White WF302	 Pale Twilight WF308	 Garden Herb WF315	 Coastal Cove WF319
 Buttercream WF304	 Daybreak Gray WF309	 Verdant Spring WF311	 Marine Teal WF320
 Creamy Caramel WF303	 Cherub's Gray WF310	 Pastel Grass WF312	 Crystal Oasis WF306

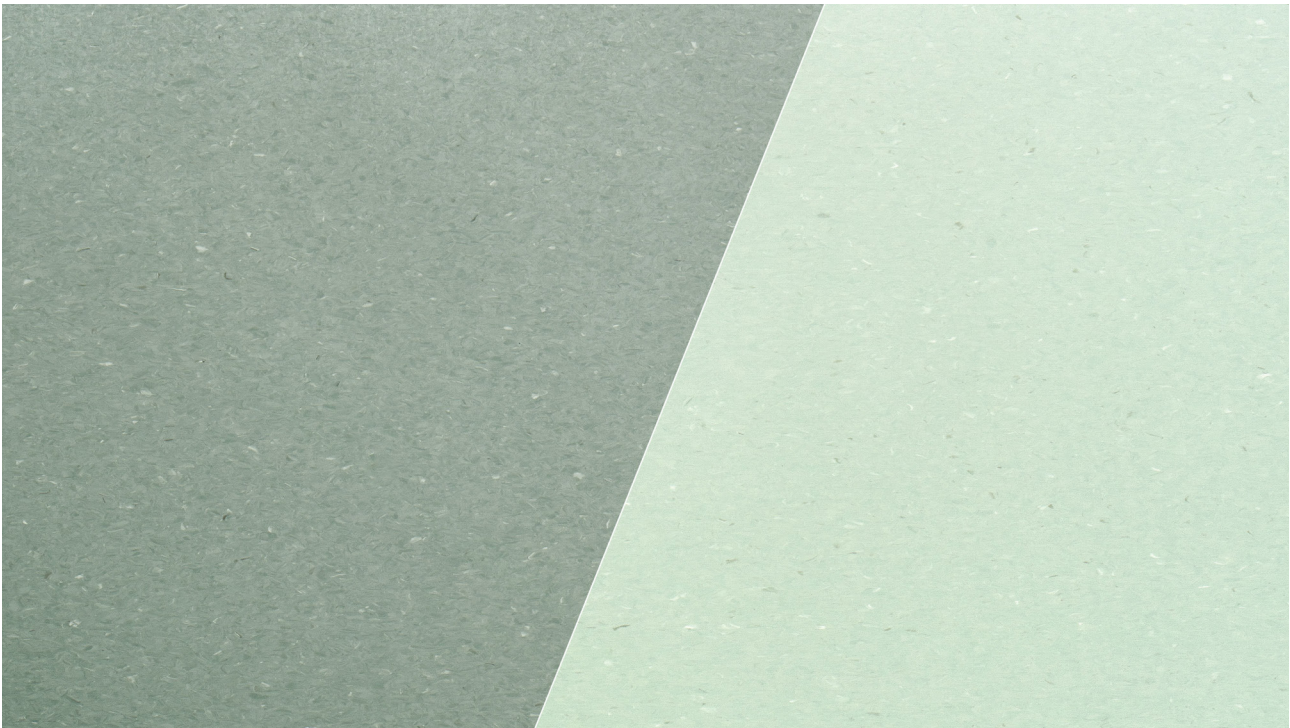
Non-Aseptic Spaces: reduce installation materials and labor costs with the S-761 Seaming System. This creates a continuous look and is a great solution for designs with small intricate patterns.

Aseptic Spaces: heat weld seams with Weld Rods for spaces demanding superior infection control.

Weld Rods: help you achieve your design visuals by accenting or camouflaging seams

HETEROGENEOUS

 Well Appointed WN102	 Blue Wonder WE138	 Artisanal Detail Taupe WE128	 Brownstone WE112
 Serenity Rules WN112	 Rare Evening WN108	 Eclectic Tan WN111	 Tan Brown WE136
 Urban Selection WN113	 Natural Tone WH234	 Fog WG104	 Dream Outdoors Oak WE118
 Storm WG103	 Cave Pearl WH206	 Frost WG102	 Pacific Bluff WG114
 Pale Celadon WE137	 Finely Woven Light WE131	 Sandstorm WE135	 Pale Sage WH204



Weld Rods

	Medintone®	Weld Rod Recommendation	
HOMOGENEOUS			
Cocomilk	H2001	Alpine Landscape	WG110
Almond Tea	H2002	Pale Almond	WH201
Sea Salt	H2003	River Spray	WH202
Feathersmooth	H2004	Summer Dew	WH203
Healing Sage	H2005	Pale Sage	WH204
Calming Gray	H2006	Rare Evening	WN108
Moonlight	H2007	Cave Pearl	WH206
Herbal Gray	H2008	Summer Rain	WH232
Haze Gray	H2009	Haze	WH208
Savannah Balm	H2010	Serene Maple Light	WE115
Ginger	H2011	Neutral Toned	WG115
Talisman	H2012	Influencer Gray	WN105
Cool Evening	H2013	Cool Edge	WN106
Zephyr	H2014	Zephyr Gray	WH212
Warm Cocoa	H2015	Cocoa Powder	WH213
Comforting Brown	H2016	Toffee	WH214
Rich Gray	H2017	Medium Gray	WH215
Tranquil Breeze	H2018	Crystal Lake	WG117
Quiet Night	H2019	Big Sure Blue	WH217
Sea Glass	H2020	Green Mate	WH238
Canyon Blaze	H2021	Canyon Red	WH219
Raven	H2022	Almost Black	WH220
Lemon Balm	H2023	Marigold	WH221
Tangelo	H2024	Tangerine	WH222
Lavendula	H2025	Verbena	WH223
Wildberry	H2026	Berry Dance	WH224
Cedar	H2027	Meadow	WH225
Bergamot	H2028	Bergamot Bloom	WH226
Aegean Blue	H2029	Gray Blue	WH227
Gotu Kola	H2030	Light Sage	WH228
Jasmine Bloom	H2031	Jasmine	WH231

	Natralis™	Weld Rod Recommendation	
HOMOGENEOUS			
White Rim	70001	Jasmine	WH231
Arctic	70002	Summer Rain	WH232
Hot Springs	70003	Serenity Rules	WN112
Spray Foam	70004	Playful Tan	WN101
Glacier Bay	70005	Playful Tan	WN101
Birch Syrup	70006	Natural	WH233
Meadow	70007	Artisanal Detail Taupe	WE128
River Rock	70008	Natural Tone	WH234
Petrified Gray	70009	Gray Evening	WH235
Sand Dune	70010	Dunes	WH236
Prarie	70011	Serene Maple Dark	WE117
Kenai Lagoon	70012	Serene Tide	WH237
Waikiki	70013	Green Mate	WH238
Neptune Jade	70014	Mazarine Blue	WH239
Nugget Falls	70015	Mosaic Blue	WH240
Pacific	70016	Deep Ocean	WH241
Utah	70017	Hot Orange	WH242
Bryce Red	70018	Red Fire	WH243
Cape Pillar	70019	Toffee	WH214
Radiant	70020	Sunshine	WH244
Volcano	70021	Black Lava	WH245
Vanta	70022	Night Skv	WN116

	MedinPure®	Weld Rod Recommendation	
HOMOGENEOUS PVC-FREE (Weld Rods are PVC-Free)			
Coconut	H3001	Pearl Sand	WF301
White Rocks	H3002	Ivory White	WF302
Coffee Latte	H3003	Creamy Caramel	WF303
Crème Brulee	H3004	Buttercream	WF304
Hot Sand	H3005	Dune Desert	WF305
At the Pool	H3006	Crystal Oasis	WF306
Cool Day	H3007	Crisp Air	WF307
Dawn Gray	H3008	Pale Twilight	WF308
Silver Queen	H3009	Daybreak Gray	WF309
Gray Angel	H3010	Cherub's Gray	WF310
Springtime Green	H3011	Verdant Spring	WF311
Spearmint	H3012	Pastel Grass	WF312
Smokey Jade	H3013	Clouded Celadon	WF313
Rosemary	H3014	Herbal Infusion	WF314
Sage Dream	H3015	Garden Herb	WF315
Iceberg	H3016	Frozen Lake	WF316
Glacier	H3017	Glacier Blue	WF317
Blue Powder	H3018	Blue Haze	WF318
Grotto	H3019	Coastal Cove	WF319
Blue Teal	H3020	Marine Teal	WF320

	Zenscape™	Weld Rod Recommendation	
HETEROGENEOUS			
Lotus	80730	Frost	WG102
Orchid	80731	Well Appointed	WN102
Kava	80732	Finely Woven Light	WE131
Danshen	80733	Urban Selection	WN113
Blue Agave	80734	Storm	WG103
Hawthorn	80735	Pale Sage	WH204
Lotus	80740	Serenity Rules	WN112
Orchid	80741	Urban Selection	WN113
Kava	80742	Artisanal Detail Taupe	WE128
Danshen	80743	Rare Evening	WN108
Blue Agave	80744	Blue Wonder	WE138
Hawthorn	80745	Pale Celadon	WE137
Laurel	80770	Serenity Rules	WN112
Amaranthus	80771	Pale Sage	WH204
Bergamot	80772	Pale Celadon	WE137
Cade	80773	Storm	WG103

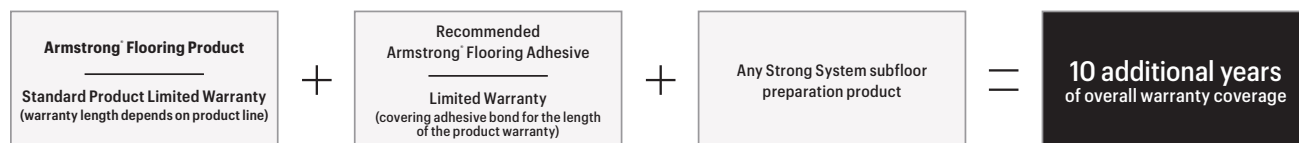
	Nidra™	Weld Rod Recommendation	
HETEROGENEOUS			
Pyre	80860	Sandstorm	WE135
Zephyr	80861	Natural Tone	WH234
Terrain	80862	Tan Brown	WE136
Splash	80863	Dream Outdoors Oak	WE118
Palo Santo	80870	Cave Pearl	WH206
Arrowroot	80871	Eclectic Tan	WN111
Vetiver	80872	Eclectic Tan	WN111
Cedar	80873	Natural Tone	WH234
Lavender	80874	Natural Tone	WH234
Ylang	80875	Pacific Bluff	WG114
Patchouli	80876	Brownstone	WE112
Sandal	80877	Dream Outdoors Oak	WE118
Melissa	80878	Foa	WG104

Subfloor Preparation Products

The Strong System is a collection of subfloor preparation products suitable for the rigorous demands of commercial installations.

- Extend your Armstrong Flooring Guaranteed Installation System warranty coverage and length by 10 years.
- Build your customized Strong System by selecting the preparation products that are right for your project.
- Save time and help ensure a successful installation by sourcing subfloor preparation products, adhesive, flooring, and maintenance supplies from a single source.

The Strong System Warranty



Floor Preparation

S-466 Patch Strong™

- High performance patching and smoothing compound with quick drying time
- A true featheredge finish
- Easy to apply with smooth trowel skim coat application
- No RH limit for use over concrete
- Suitable for use over S-462 Seal Strong after S-465 Prime Strong non-porous application
- No additive needed; easy to mix with water
- Zero VOC



10 lb. Bag



S-462 Seal Strong™

- A two-part moisture mitigation system designed to create a moisture barrier between concrete and resilient flooring
- Suitable for use up to 100% RH (or 25 lbs CaCl)
- Only one coat required to fully seal a concrete substrate
- Covers approximately 250 -270 sq. ft. per unit (at 10 mils)



Part A:
1.47 Gallon
Part B:
0.96 Gallon

S-464 Prime Strong™

- Acrylic primer for porous substrates
- Aids in strengthening adhesive bond
- Helps to reduce subfloor porosity and absorbency
- Approved for use with all Armstrong Flooring resilient adhesives
- Low VOC



2.6 Gallon



S-463 Level Strong™

- A self-leveling underlayment designed to work quickly
- High compressive strength of 5300 psi
- Unaffected by concrete moisture up to 99% RH
- Installs up to 1-1/2 in. thick on porous substrates and up to 1/2 in. thick on non-porous substrates
- Ready for foot traffic in 2-3 hours



55 lb. Bag

S-465 Prime Strong™

- Solvent-free, two-component primer for non-porous substrates
- Suitable for use over S-462 Seal Strong and other non-porous substrates
- Ready for installation in as little as 3 hours
- Approved for use with all Armstrong Flooring resilient adhesives
- Low VOC



1 Gallon



Subfloor Preparation Products

Floor Preparation

S-185 Latex Primer

- Improves adhesion of patches and adhesives
- Fast drying, ready for adhesive in 60 minutes
- Primer used with all Armstrong® patches, underlayments and latex based adhesives
- Can be used on all grade levels of concrete, poured in place gypsum underlayments, approved wood underlayments, ceramic tile, quarry tile, terrazzo and marble
- Primer for wood and concrete with self-adhering tile
- **Spread rate:** About 400 sq. ft./gal., brush or roller



1 Gallon
4 Gallon

S-1840 Quiet Comfort™ Luxury Flooring Underlayment

- Designed for use with Alterna® Engineered Tile, and LVT products
- Excellent acoustic barrier for through-the-floor and in-room footfall noise reduction
- Cross-linked polypropylene provides moisture barrier which resists mold and mildew
- Weight: 6 lbs./roll
- STC/IIC: 62/64



300 sq. ft. Roll

S-194 Patch, Underlayment & Embossing Leveler and S-195 Underlayment Additive

- Patch, skim coat and level ceramic tile, quarry tile, marble and terrazzo (except metal terrazzo strips) and concrete on any grade level
- Patch, skim coat, and level all grade levels of steel, stainless steel, brass and lead when mixed with S-195
- Cover existing asphalt cutback adhesive residue over concrete
- Patch and repair small voids, and skim coat wood underlayments; may be used for overall leveling of approved suspended wood underlayments when mixed with S-195
- Not recommended for use on strip wood floors
- Fill and level the embossing of single-layer existing resilient floor prior to the installation of new residential resilient floor when mixed with S-195
- Patches up to 1 in.; compressive strength >5000 psi



25 lb. Bag
1 Gallon

Moisture Testing

Moisture testing is an essential part of determining the suitability of a concrete slab to receive a resilient floor covering. Moisture testing must be performed on all concrete slabs, regardless of their age or grade level, including areas where resilient flooring has already been installed. Moisture testing should be conducted with the area or building at service conditions, (i.e., fully enclosed, weather-tight, and with the permanent or temporary HVAC in operation). In general, moisture testing should be conducted on concrete surfaces that exhibit the final prepared stage before the installation of the flooring material and before installation of smoothing or leveling compounds.

Armstrong Flooring recommends the following test methods:

a. Percent Relative Humidity (RH) in Concrete Slabs - Preferred Method

Testing for internal relative humidity of concrete slabs must be conducted in strict accordance with the current edition of ASTM F2170 Standard Test Method for Determining Relative Humidity in Concrete Floor Slabs Using in situ Probes.

b. Moisture Vapor Emission Rate (MVER) Test

MVER tests must be conducted in accordance with the current edition of ASTM F1869 Standard Test Method for Measuring Vapor Emission Rate of Concrete Subfloor Using Anhydrous Calcium Chloride. When performing these tests, it is important to remove any curing agents or residues down to the bare concrete. The calcium chloride tests are to be performed only on ordinary concrete floors and are not applicable on lightweight concrete, smoothing or leveling compounds, gypsum underlayments, or other fills.

Floor Care: Cleaners Polishes & Sealers

Commercial Adhesive Summary

	RH Limit	pH Limit	Applicator	Unit Sizes	Spread Rate	Open Time	Working Time	Traffic Time			Shelf Life
								Low	Med	High	
Flip	95%	11	Spray adhesive	22 oz. Can	140-150 sq. ft. / Can	30 Min.	4 Hours	0	0	0	1 Year
S-202	90%	9	Fine U notch (S-891) 1/32 in. x 1/16 in. x 5/64 in.	Gal. / 4 Gal.	150 sq. ft. / gal.	60 Min.	6 Hours	-	-	-	1 Year
S-319	99%	12	Roll-on	Gal. / 4 Gal.	300-400 sq. ft. / gal.	15 Min.	4 Hours	0	0	0	1 Year
S-515	95%	11	Fine U notch (S-891) 1/32 in. x 1/16 in. x 5/64 in.	Gal. / 4 Gal.	285-335 sq. ft. / gal.	30 Min.	24 Hours	-	-	-	1 Year
S-1000	NTR	NTR	U-Notch 1/32 in. x 1/16 in. x 1/32 in.	2 gal. Pail	220-260 sq. ft. / gal.	10-20 Min.	45 Minutes	3h	4h	8h	1 Year
S-995	95%	10	U-Notch 1/32 in. x 1/16 in. x 1/32 in.	Gal. / 4 Gal.	220-260 sq. ft. / gal.	See TDS	2 Hours	24h	-	48h	2 Years
S-730	NA	NA	U-notch 1/16 in. x 1/16 in. x 3/32 in.	30 oz. / Gal./ 4 Gal.	300-350 lin. ft. / gal. (4 in. base)	0 Min.	15 Minutes	-	-	-	1 Year
S-726	85%	9	Square Notch 1/16 in. x 1/16 in. x 1/16 in.	Gal.	125-150 sq. ft. / gal.	5-10 Min.	45 Minutes	48h	-	72h	1 Year
S-727	NA	NA	Static Mixing Nozzle	13.5 oz. Cartridge	3/8 in. Bead x 25 lin. ft.	0-10 Min.	45 Minutes	24h	-	48h	1 Year
S-761	NA	NA	Applicator Bottle	8 oz. Bottle	1/8 in. Bead x 144 lin. ft.	0 Min.	15 Minutes	2h	-	-	1 Year

	LVT	VCT	Vinyl Sheet	SDT	Wall Base
Flip					
S-202				✓	
S-319	✓				
S-515		✓			
S-1000	✓				
S-995	✓		✓		
S-730					
S-726					
S-727					
S-761					

- ✓ Primary recommendation
- Compatible
- Not Compatible
- For use with certain products and/or applications. Refer to FloorExpert.com for details.

ArmstrongFlooring™



Visit [ArmstrongFlooring.com](https://www.armstrongflooring.com)
for complete Product, Technical,
Adhesives, Installation and
Maintenance recommendations.

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