



# Installation Products

Wall Base | Landing Tiles | Stair Treads | Weld Rods | Adhesives



Asana™ Namaste™: 80761 Calming Beige, Nidra™ Elements™: 80863 Terrain

# All in the Details

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Nothing completes a space like the little details. As your sole source provider, Armstrong Flooring offers all of the accessories you need to add the finishing touch to your project.

## Coved & Sculptured Wall Base

- Easy installation around walls, corners, and columns thanks to a flexible formulation.
- Will not fade or crack.
- Resistant to scratch and scuff.



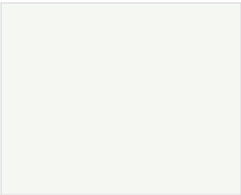
## Integrated Stair Treads & Landing Tiles

- Provide a smooth, safe transition between steps and landings with integrated stair treads that are simple to install.
- Available in raised round or hammered profile.
- Stand up to heavy foot traffic with durable landing tiles that coordinate beautifully.

## Weld Rods

- To align with FGI Guidelines for monolithic installation.
- Superior infection control with heat welded seams for spaces demanding enhanced sterilization.
- Coordinate across our commercial sheet collection using patterned and solid weld rods.
- Add a contrasting weld rod for a pop of color.

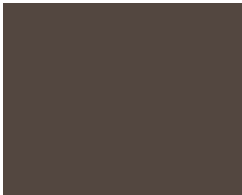
# Coved Wall Base



R41SL | R48SL Salt



R41CR | R48CR Carbon Beige

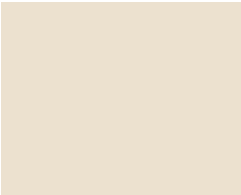


R41BH | R48BH Buffalo Hide



R41GM | R48GM Gray Mist

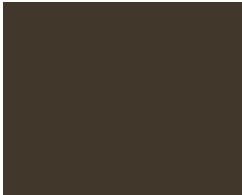
4 ft. Sticks - R41XX  
Roll Cove - R48XX



R41PR | R48PR Parchment



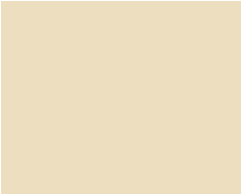
R41PB | R48PB Pebble



R41ML | R48ML Molasses



R41SW | R48SW Stonewash



R41CI | R48CI Classic Ivory



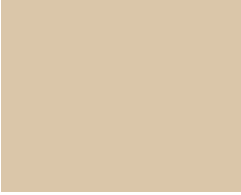
R41GR | R48GR Greige



R41WB | R48WB Warm Black



R41MG | R48MG Metal Gray



R41DS | R48DS Desert



R41FX | R48FX Flax



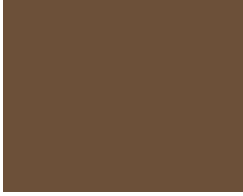
R41FS | R48FS Flagstone



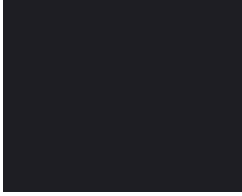
R41SG | R48SG Smokey Gray



R41ES | R48ES Essential Sand



R41TR | R48TR Turmeric



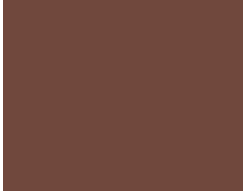
R41EB | R48EB Ebony



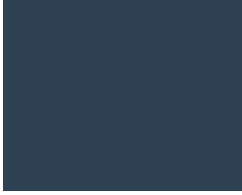
R41CG | R48CG Coastal Green



R41CM | R48CM Camel



R41SD | R48SD Saddle

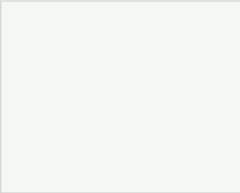


R41ND | R48ND Indigo



R41AN | R48AN Almost Navy

# Sculptured Wall Base

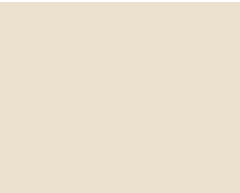


R53SL | R52SL Salt

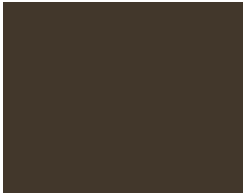


R53CR | R52CR Carbon Beige

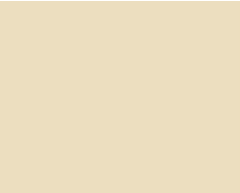
Profile 1 - R53XX  
Profile 2 - R52XX



R53PR | R52PR Parchment



R53ML | R52ML Molasses



R53CI | R52CI Classic Ivory



R53SG | R52SG Smokey Gray



R53EB | R52EB Ebony



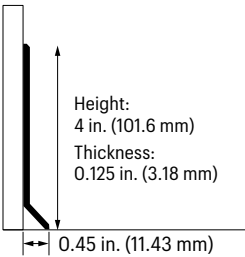
Profile 1



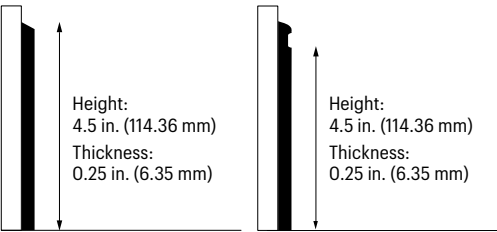
Profile 2

## Wall Base Profiles

Coved Wall Base



Sculptured Wall Base



## Coved & Sculptured Wall Base

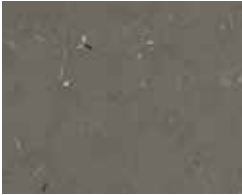
Products	Composition	Overall Thickness (nominal) (1)	Height	Feet per Carton	Pieces per Carton	Limited Commercial Warranty (2)	Adhesives
Coved - Sticks	Thermoplastic Rubber	0.125 in. (3.18 mm)	4.0 in. (101.6 mm)	120 lin. ft. (37 m)	30	5 Years	S-725 Wall Base Adhesive
Coved - Rolls		0.25 in. (6.35 mm)	4.5 in. (114.3 mm)	48 lin. ft. (14.63 m)	1		
Sculptured					6		

(1) Overall and wear layer thicknesses are nominal and subject to normal manufacturing variances.  
(2) Visit [ArmstrongFlooring.com](https://www.armstrongflooring.com) for warranty details, limitations and exclusions.

# Landing Tiles



V8FES Essential Sand



V8FPB Pebble



V8FML Molasses

12 in. x 12 in. Landing Tile - V8FXX

The smooth landing tile design coordinates well with Raised Round or Hammered stair tread styles.



V8FSW Stonewash



V8FSG Smokey Gray



V8FEB Ebony

## Integrated Stair Treads & Landing Tiles

Products	Style	Overall Thickness (nominal) (1)	Size	Feet per Carton	Pieces per Carton	Limited Commercial Warranty (2)	Installation & Maintenance	
Integrated Stair Treads	Raised Round	0.125 in. (3.18 mm)	20 in. x 50.25 in. (508 mm x 1276 mm)	25.125 lin. ft. (7.66 m)	6	5 Years	Adhesives: S-726, S-727 Cleaner: S-485	
			20 in. x 74.25 in.(508 mm x 1886 mm)	24.75 lin. ft. (7.54 m)	4			
	Hammered		20 in. x 48.5 in. (508 mm x 1232 mm)	24.25 lin. ft. (7.39 m)	6			
			20 in. x 72.5 in. (508 mm x 1842 mm)	24.16 lin. ft. (7.36 m)	4			
Landing Tiles	-		12 in. x 12 in. (304.8 mm x 304.8 mm)	45 sq. ft. (4.18 m²)	45		Adhesives: S-726 Cleaner: S-485 Polish: S-480	

(1) Overall and wear layer thicknesses are nominal and subject to normal manufacturing variances.  
(2) Visit [ArmstrongFlooring.com](http://ArmstrongFlooring.com) for warranty details, limitations and exclusions.

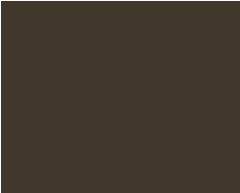
# Integrated Stair Treads



R4CES | R4HES | R6CES | R6HES  
Essential Sand



R4CPB | R4HPB | R6CPB | R6HPB  
Pebble



R4CML | R4HML | R6CML | R6HML  
Molasses

- 4 ft. Stair Tread, Raised Round - R4CXX
- 4 ft. Stair Tread, Hammered - R4HXX
- 6 ft. Stair Tread, Raised Round - R6CXX
- 6 ft. Stair Tread, Hammered - R6HXX



R4CSW | R4HSW | R6CSW | R6HSW  
Stonewash

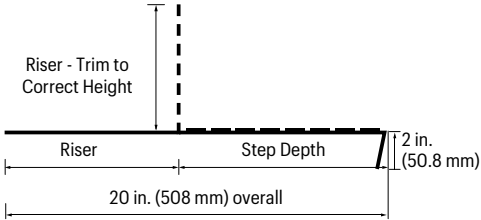


R4CSG | R4HSG | R6CSG | R6HSG  
Smokey Gray



R4CEB | R4HEB | R6CEB | R6HEB  
Ebony

Raised Round & Hammered  
Stair Tread Profile



## Integrated Stair Tread Style Options

Raised Round



R4CSW | R6CSW  
Stonewash

Hammered



R4HSW | R6HSW  
Stonewash



# Weld Rods















































## HOM

### Medintone™

#### Solid Weld Rod (164 lin. ft./spool)

	WS119	Icy White
	WS120	Ash Light
	WS121	Ash
	WS122	Asphalt
	WS123	Steel Gray Light
	WS124	Steel Gray
	WS125	Steel Gray Dark
	WS126	Pebble Gray Light
	WS127	Pebble Gray Mid
	WS128	Boulder Brown
	WS129	Cream White
	WS130	Decaf
	WS131	Gray Tan
	WS132	Light Beige
	WS133	Beige
	WS134	Cocoa Bean
	WS135	Toffee Light
	WS136	Toffee Mid
	WS137	Steel Blue Light
	WS138	Steel Blue Mid
	WS139	Mid Cobalt
	WS140	Dark Cobalt
	WS141	Spearmint
	WS142	Calm Green
	WS143	Cherry
	WS144	Dark Roast
	WS145	Royal Blue
	WS146	Limeaid
	WS147	Pitch Black
	WS148	Henna
	WS149	Mocha
	WS150	Sunshine
	WS151	Orange Peel
	WS152	Blood Orange
	WS153	Pomegranate
	WS154	Grape
	WS155	Plum
	WS156	Lilac
	WS157	Beach Blue
	WS158	Navy Yard
	WS159	Army Blue
	WS160	Ocean Wave
	WS161	Astroturf
	WS162	Dandelion
	WS163	Sunflower
	WS164	Dark Lilac
	WS165	Steel Blue
	WS263	White
	WS264	Green
	WS265	Blue
	WS266	Red
	WS267	Russet
	WS268	Night Blue

#### Patterned Weld Rod (82 lin. ft./spool)

	WP300	Cool White
	WP301	Gray Light
	WP302	Deep Gray
	WP303	Almost Black
	WP304	Natural Gray Light
	WP305	Natural Gray
	WP306	Natural Gray Dark
	WP307	Rock Dust Light
	WP308	Rock Dust Mid
	WP310	Rock Brown
	WP311	Natural White
	WP312	Natural
	WP313	Natural Tone
	WP316	Powder Chocolate
	WP319	Sand Light
	WP325	Sand Mid
	WP328	Grayed Blue Light
	WP329	Grayed Blue Mid
	WP350	Indigo Mid
	WP351	Indigo
	WP358	Soft Green Light
	WP362	Refresh Green Mid
	WP403	Brown Umbra
	WP406	Ocean Blue
	WP408	Lime Grass
	WP420	Little Black Book
	WP421	Hazel
	WP422	Walnut
	WP423	Golden Sun
	WP424	Zaffron
	WP425	Tangerine
	WP426	Flamingo
	WP427	Perfectly Plum
	WP428	Hydrangea
	WP431	Mosaic Blue
	WP432	Regatta
	WP433	Blue Lagoon
	WP434	Mazarine Blue
	WP435	Promise Green
	WP436	Maize Yellow
	WP438	Light Aubergine
	WP532	Grayed Blue
	WP331	Aspen White
	WP332	Willow Green
	WP333	Stream Blue
	WP334	Evening Red
	WP335	Ridgeline Rust
	WP336	Night Sky







#### Floor Pattern

H5300
H5301
H5302
H5303
H5304
H5305
H5306
H5307
H5308
H5310
H5311
H5312
H5313
H5316
H5319
H5320
H5328
H5329
H5350
H5351
H5358
H5362
H5403
H5406
H5408
H5420
H5421
H5422
H5423
H5424
H5425
H5426
H5427
H5428
H5431
H5432
H5433
H5434
H5435
H5436
H5438
H5532
H5331
H5332
H5333
H5334
H5335
H5336

## HOM

### Medintech™

#### Solid Weld Rod (164 lin. ft./spool)

	WS102	Almond Milk
	WS103	Light Sterling
	WS106	Pollock
	WS109	Charcoal
	WS113	Dawn Gray
	WS114	Rosy Pearl
	WS116	Snowflake
	WS118	Sandstorm
	WS119	Icy White
	WS254	Granite White
	WS255	Fog Gray
	WS256	Dust
	WS257	Serene Green
	WS258	Morning Gray
	WS259	Sand Tan
	WS260	Wall Gray
	WS261	Alpine
	WS262	Night Black


















#### Patterned Weld Rod (82 lin. ft./spool)

	WP163	Almond
	WP197	Silver Gray
	WP410	Color Fleck
	WP620	Chateau Grey
	WP760	Ixia
	WP850	Freesia Pearl
	WP880	Dahlia Sky
	WP970	Brushed Sand
	WP980	Granite Snow
	WP981	Meadow
	WP982	Creek Fog
	WP983	Stone Dust
	WP984	Serene Tide
	WP985	Morning Haze
	WP986	Shore Sand
	WP987	Stone Wall
	WP988	Alpine Lake
	WP989	Starry Night

## HOM

### MedinPure™ PVC-Free

#### Solid Weld Rod (164 lin. ft./spool)

	WS301	Cloudy Skies
	WS302	White Sand
	WS303	Lamb's Wool
	WS304	Mirror Lake
	WS308	Dolphin
	WS307	Wind Rush
	WS306	Wheat Field
	WS305	Meadow
	WS309	Precipitation
	WS310	Sea Lion
	WS311	Summer Sun
	WS312	Tiger Lily
	WS313	Seaweed
	WS314	Island Shore
	WS315	Sail Breeze
	WS316	Sea Wall
	WS317	Calm Waters
	WS318	Evening Waves

#### Floor Pattern













84163
84197
84410
84620
84760
84850
84880
84970
84981
84980
84982
84983
84984
84985
84986
84987
84988
84989
84163
84197
84410
84620
84760
84850
84880
84970
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84984
84985
84986
84987
84988
84989



# Weld Rods

















## HET

### Asana™

Solid Weld Rod (164 lin. ft./spool)			Floor Pattern
	WS120	Ash Light	80760
	WS120	Ash Light	80762
	WS120	Ash Light	80771
	WS120	Ash Light	80772
	WS120	Ash Light	80773
	WS123	Steel Gray Light	80752
	WS126	Pebble Gray Light	80753
	WS138	Steel Blue Mid	80763
	WS170	Cement	80751
	WS170	Cement	80761
	WS200	Stone	80750
	WS201	Asphalt Gray	80770
















## HET

### Zenscape™

Solid Weld Rod (164 lin. ft./spool)			Floor Pattern
	WS120	Ash Light	80736
	WS120	Ash Light	80737
	WS120	Ash Light	80740
	WS120	Ash Light	80741
	WS120	Ash Light	80742
	WS124	Steel Gray	80746
	WS126	Pebble Gray Light	80731
	WS126	Pebble Gray Light	80732
	WS200	Stone	80730
	WS201	Asphalt Gray	80735
	WS212	Pale Gray	80744
	WS227	Sugar Cane	80734
	WS238	Brownish	80733
	WS238	Brownish	80743
	WS269	Danshen	80745
	WS270	Blue Agave	80747

## HET

### Rejuvenations™

Solid Weld Rod (164 lin. ft./spool)			Floor Pattern
	WS032	Maple Lighting	38502
	WS035	Oak Level Headed	37527
	WS111	Hot Chocolate	37529
	WS131	Gray Tan	38511
	WS170	Cement	38504
	WS190	Light Beige	37525
	WS197	Taupe	38512
	WS199	Molasses	37537
	WS200	Stone	34510
	WS201	Asphalt Gray	34511
	WS203	Rusty Brown	37533
	WS206	Chalk	38501
	WS210	Pale Tan	38508
	WS212	Pale Gray	38509
	WS214	Pavement Gray	34512
	WS223	Royal Gray	38506
	WS227	Sugar Cane	37524
	WS228	Agave	37523
	WS232	Pale	37502
	WS235	Crimson	37530
	WS236	Maple	37501
	WS237	Sand	38505
	WS238	Brownish	37532



## HET

### Nidra™

Solid Weld Rod (164 lin. ft./spool)			Floor Pattern
	WS030	Walnut Sepia	80852
	WS030	Walnut Sepia	80873
	WS032	Maple Lighting	80861
	WS032	Maple Lighting	80872
	WS118	Sandstorm	80870
	WS131	Gray Tan	80874
	WS149	Mocha	80854
	WS149	Mocha	80855
	WS149	Mocha	80863
	WS170	Cement	80860
	WS183	Coffee Bean	80878
	WS196	Creamy Tan	80851
	WS196	Creamy Tan	80871
	WS199	Molasses	80876
	WS205	Pecan	80879
	WS226	Golden	80875
	WS230	Fog	80877
	WS240	Dacite	80862
	WS805	Iron Bark	80853
	WS815	Mallee Wheat	80850








## HET

### Rejuvenations™ Restore™

Solid Weld Rod (164 lin. ft./spool)			Floor Pattern
	WS032	Maple Lighting	38902
	WS101	Grains	34904
	WS131	Gray Tan	38911
	WS170	Cement	38904, 38932
	WS180	Sandstone	38934
	WS183	Coffee Bean	37936
	WS190	Light Beige	37925
	WS192	Mid Gray	38915, 38920, 38926
	WS201	Asphalt Gray	34911
	WS212	Pale Gray	38909
	WS226	Golden	37926
	WS228	Agave	37923
	WS232	Pale	37902
	WS235	Crimson	37930
	WS236	Maple	37901
	WS237	Sand	38905
	WS238	Brownish	37932

## HET

### Rejuvenations™ Classics

Solid Weld Rod (164 lin. ft./spool)			Floor Pattern
	WS112	Raven	37360
	WS131	Gray Tan	37378
	WS149	Mocha	37345
	WS166	Creamy Mocha	37344
	WS167	Red Brown	37361, 37373
	WS176	Oak Beech	37356
	WS178	Walnut Brown	37346
	WS190	Light Beige	37355
	WS195	Wheat	37350
	WS211	Roasted Peanut	37374
	WS239	Oak Brown	37357
	WS241	Embers	37353
	WS242	Char Brown	37379
	WS244	Lightning	37352
	WS245	Cerise	37363
	WS246	Red Fox	37365

# Weld Rods

## HOM

### Accolade Plus™

#### Solid Weld Rod (164 lin. ft./spool)

	WS803	Spice White
	WS804	Cappucino
	WS805	Blue Lake
	WS806	Black Opal
	WS808	Capricorn Beige
	WS812	Riverina Blue
	WS813	Maslin Blue
	WS814	Sovereign Gold
	WS815	Mallee Wheat
	WS826	Bell
	WS827	Blue Lake
	WS828	Byron Blue
	WS829	Cloudy
	WS830	Collins Grey
	WS831	Darling Grey
	WS832	Flamed
	WS833	Misty Blue
	WS834	Mountain Moss
	WS835	Mulch
	WS836	Parkland Pine
	WS837	Sand Bond
	WS838	Sterling Grey
	WS839	Tanami
	WS840	Turquoise Bay

#### Floor Pattern

5A056
5A057
5A061
5A062
5A073
5A097
5A098
5A006
5A091
5A049
5A095
5A078
5A021
5A020
5A072
5A099
5A090
5A002
5A092
5A003
5A074
5A076
5A007
5A005

## SRF

### Safety Zone™

#### Solid Weld Rod (164 lin. ft./spool)

	WS803	Spice White
	WS805	Ironbark
	WS806	Black Opal
	WS813	Maslin Blue
	WS815	Mallee Wheat
	WS826	Bell
	WS829	Cloudy
	WS830	Collins Grey
	WS831	Darling Grey
	WS836	Parkland Pine
	WS838	Sterling Grey
	WS839	Tanami

#### Floor Pattern

5A256
5A261
5A262
5A298
5A291
5A249
5A221
5A220
5A272
5A203
5A276
5A207

## HET

### Corlon®

#### Solid Weld Rod (164 Lin. Ft./Spool)

	WS114	Rosy Pearl
	WS118	Sandstorm
	WS138	Steel Blue Mid
	WS141	Spearmint
	WS142	Calm Green
	WS168	Stone Gray
	WS169	Stone Peach
	WS170	Cement
	WS171	Granite Gray
	WS174	Gray Rose
	WS175	Anthracite
	WS177	Blush
	WS180	Sandstone
	WS181	Bagel
	WS184	Yellow Gold
	WS185	Fall Brown
	WS249	Terracotta
	WS251	Blue Dream
	WS252	Bittersweet
	WS253	Blue Yonder

#### Floor Pattern

88724
88703, 88712
88737
88730
88738
88702
88705
88717
88701
88726
88700
88704
88713
88731
88732
88727
88734
88736
88728
88729

**Non-Aseptic Spaces:** reduce installation materials and labor costs with the S-761 Seaming System. This creates a continuous look and is a great solution for designs with small intricate patterns.

**Aseptic Spaces:** heat weld seams with Weld Rods for spaces demanding superior infection control.

**Weld Rods:** Patterned and Solid Weld Rods – these two Weld Rod options will help you achieve your design visuals by accenting or camouflaging seams. Patterned weld rods are color matched to our flooring selections and add design dimension to any installation.



# Installation Products

## LVT Adhesives

### S-1000 Flooring Adhesive

- High moisture guarantee up to 100% RH
- Simple one-part system (modified urethane) for LVT
- Fast-curing formula with strong, early grab
- **Open time:** 10 minutes
- **Working time:** Up to 45 minutes
- **Spread rate:** 220-260 sq. ft./gal.
  - Trowel: 1/32 in. deep, 1/16 in. wide, 1/32 in. apart, U-Notch
- 100% RH
- 5-14 pH

High-Moisture



2 Gallon



### S-319 Roll Strong™ Adhesive

- One coat, rolled on application
- Normal traffic and rolling loads are allowed on the floor immediately after installation
- Suitable for heavy rolling load traffic
- Solvent free
- **Open time:** Traffic the new floor immediately
- **Working time:** Up to 8 hours
- **Spread rate:** 300-400 sq. ft./gal.
- 99% RH
- 12 pH

Roller-Applied



1 Gallon  
4 Gallon



## LVT & Sheet Adhesive

### S-995 Flooring Adhesive

- High moisture guarantee up to 95% RH
- Creates a strong, permanent bond
- 10-year underbed warranty
- **Open time:** LVT: Dry to touch, Sheet: 10-45 minutes
- **Working time:** 2 hours
- **Spread rate:** 220-260 sq. ft./gal.
- 95% RH
- 8-10 pH

High-Moisture



4 Gallon



## VCT & BBT Adhesives

### S-515 Adhesive—Clear Thin Spread

- High moisture guarantee
- Can also be used over cutback adhesive residue
- Dries clear to easily see chalk lines
- **Open time:** 30 minutes or until dry-to-touch
- **Working time:** 24 hours
- **Spread rate:** 285-335 sq. ft./gal. Trowel: fine notch
- 95% RH
- 5-11 pH
- 7 lbs. MVER

High-Moisture



1 Gallon  
4 Gallon



### S-525 BBT® Bio-Flooring Adhesive — Clear Thin Spread

- High moisture guarantee
- Can also be used over cutback adhesive residue
- Water-resistant when fully cured
- **Open time:** 20 minutes or until dry-to-touch
- **Working time:** 24 hours
- **Spread rate:** 275-325 sq. ft./gal. Trowel: fine notch
- 90% RH
- 5-11 pH
- 7 lbs. MVER

High-Moisture



1 Gallon  
4 Gallon



# Installation Products

## Specialty Products

### S-202 SDT Adhesive—For Static Dissipative Tile

- Supplied with copper grounding strips – Integral static dissipative element
- Excellent bond strength
- **Open time:** 60 minutes or until dry-to-touch
- **Working time:** 6 hours
- **Spread rate:** 150 sq. ft./gal. Trowel: fine notch
- 75% RH
- 3 lbs. MVER

SDT



1 Gallon  
4 Gallon



### S-725 Wall Base Adhesive

- No open time – immediate installation
- Easy clean up
- **Open time:** None
- **Working time:** 15 minutes
- **Spread rate:** 300–350 lin. ft./gal. (with 4 in. wall base)

Wall Base



30 oz. Tube  
1 Gallon  
4 Gallon



### S-580 Flash Cove Adhesive

- Pressure sensitive adhesive with unlimited working time
- **Open time:** 20–30 minutes
- **Working time:** Unlimited
- **Spread rate:** 200–250 sq. ft./half gal.

Flash Cove



1/2 Gallon



### S-726 Stair Tread & Landing Tile Adhesive

- For use with Integrated Stair Treads & Landing Tiles
- Recommended for heavy loads
- **Open time:** 5–10 minutes
- **Spread rate:** 125–150 sq. ft./gal.
- **Trowel:** 1/16 in. deep, 1/16 in. wide, 1/16 in. apart
- 85% RH
- 6 lbs. MVER

Epoxy



1 Gallon



### S-727 Stair Tread Epoxy Caulk

- For use with Integrated Stair Treads
- A two-part epoxy nose-caulking compound
- Prevents cracking and flexing of treads and nosings
- **Spread rate:** 50 lineal feet per unit at 1/4 in. diameter bead

Epoxy



12 Cartridges



### S-761 Seam Adhesive for Sheet Floors

- Quick and easy seaming method for vinyl sheet and linoleum sheet
- Excellent seam integrity
- **Open time:** None
- **Working time:** 15 minutes
- **Spread rate:** 144 lin. ft./8 oz. bottle (with 1/8 in. bead)

Seams



8 oz. Bottle

### S-728 Static Mixer Nozzle for Epoxy Caulk

- For use with S-727 Stair Tread Epoxy Caulk



150 Nozzles/  
Carton

### S-762 Weld Rod Coating Pen

- Easy-to-use seam top coat with excellent adhesion
- Provides durable, chemical resistant topical protection to heat welded seams
- For heat welded commercial sheet seams

Seams



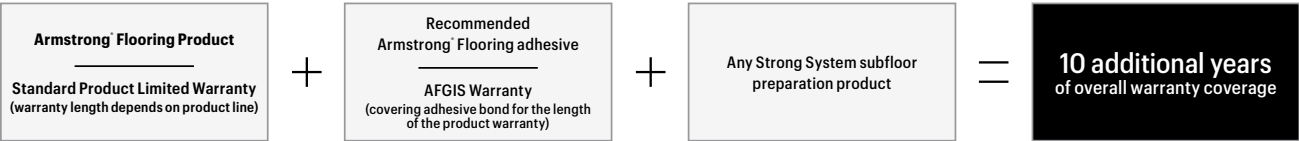
10 ml pen

# Installation Products

The Strong System is a collection of subfloor preparation products suitable for the rigorous demands of commercial installations.

- Extend your Armstrong Flooring Guaranteed Installation System warranty coverage and length by 10 years.
- Build your customized Strong System by selecting the preparation products that are right for your project.
- Save time and help ensure a successful installation by sourcing subfloor preparation products, adhesive, flooring, and maintenance supplies from a single source.

## The Strong System Warranty



## Floor Preparation

### S-466 Patch Strong™

- High performance patching and smoothing compound with quick drying time
- A true featheredge finish
- Easy to apply with smooth trowel skim coat application
- No RH limit for use over concrete
- Suitable for use over S-462 Seal Strong after S-465 Prime Strong non-porous application
- No additive needed; easy to mix with water
- Zero VOC



10 lb. Bag



### S-462 Seal Strong™

- A two-part moisture mitigation system designed to create a moisture barrier between concrete and resilient flooring
- Suitable for use up to 100% RH (or 25 lbs CaCl)
- Only one coat required to fully seal a concrete substrate
- Covers approximately 250 -270 sq. ft. per unit (at 10 mils)



Part A:  
1.47 Gallon  
Part B:  
0.96 Gallon

### S-464 Prime Strong™

- Acrylic primer for porous substrates
- Aids in strengthening adhesive bond
- Helps to reduce subfloor porosity and absorbency
- Approved for use with all Armstrong Flooring resilient adhesives
- Low VOC



2.6 Gallon



### S-463 Level Strong™

- A self-leveling underlayment designed to work quickly
- High compressive strength of 5300 psi
- Unaffected by concrete moisture up to 99% RH
- Installs up to 1-1/2 in. thick on porous substrates and up to 1/2 in. thick on non-porous substrates
- Ready for foot traffic in 2-3 hours



55 lb. Bag

### S-465 Prime Strong™

- Solvent-free, two-component primer for non-porous substrates
- Suitable for use over S-462 Seal Strong and other non-porous substrates
- Ready for installation in as little as 3 hours
- Approved for use with all Armstrong Flooring resilient adhesives
- Low VOC



1 Gallon



# Installation Products

## Floor Preparation

### S-185 Latex Primer

- Improves adhesion of patches and adhesives
- Fast drying, ready for adhesive in 60 minutes
- Primer used with all Armstrong® patches, underlayments and latex based adhesives
- Can be used on all grade levels of concrete, poured in place gypsum underlayments, approved wood underlayments, ceramic tile, quarry tile, terrazzo and marble
- Primer for wood and concrete with self-adhering tile
- **Spread rate:** About 400 sq. ft./gal., brush or roller



1 Gallon  
4 Gallon

### S-1840 Quiet Comfort™ Luxury Flooring Underlayment

- Designed for use with Alterna® Engineered Tile, and LVT products
- Excellent acoustic barrier for through-the-floor and in-room footfall noise reduction
- Cross-linked polypropylene provides moisture barrier which resists mold and mildew
- Weight: 6 lbs./roll
- STC/IIC: 62/64



300 sq. ft. Roll

### S-194 Patch, Underlayment & Embossing Leveler and S-195 Underlayment Additive

- Patch, skim coat and level ceramic tile, quarry tile, marble and terrazzo (except metal terrazzo strips) and concrete on any grade level
- Patch, skim coat, and level all grade levels of steel, stainless steel, brass and lead when mixed with S-195
- Cover existing asphalt cutback adhesive residue over concrete
- Patch and repair small voids, and skim coat wood underlayments; may be used for overall leveling of approved suspended wood underlayments when mixed with S-195
- Not recommended for use on strip wood floors
- Fill and level the embossing of single-layer existing resilient floor prior to the installation of new residential resilient floor when mixed with S-195
- Patches up to 1 in.; compressive strength >5000 psi



25 lb. Bag  
1 Gallon

## Installation Tools

### S-891 Notched Steel Trowel

- Notches on both sides
- Regular Notch: 1/16 in. deep, 1/16 in. wide, 3/32 in. apart
- Fine Notch: 1/32 in. deep, 1/16 in. wide, 5/64 in. apart
- Front edge is angled to provide easy spreading along walls and fixtures
- Size: 11 in. in length



Trowel  
Blades

### S-892 Replaceable Blade Trowel Handle

- Trowel includes one regular notched blade, (S-893), and one fine notched blade, (S-894)
- Makes it easy to use the correct notching by simply attaching a new blade
- Blades also available separately
- Size: 11 in. in length



Trowel  
Blades

### S-33 Edge Trimmer and S-32 Edge Trimmer Blades

- Designed to trim the factory edge of non-patterned Armstrong® sheet flooring quickly, easily, and accurately; Slides on subfloor so material does not have to be lifted for cutting
- Sturdy yet lightweight all-metal construction
- Front finger channel for convenience and comfort
- One blade designed for faster replacement; Uses S-32 Edge Trimmer Blades



Trimmer  
Blades



# Floor Care: Cleaners Polishes & Sealers

## Commercial Adhesive Summary

	RH Limit	pH Limit	Applicator	Unit Sizes	Spread Rate	Open Time	Working Time	Traffic Time			Shelf Life
								Low	Med	High	
<b>Flip</b>	95%	11	Spray adhesive	22 oz. Can	140-150 sq. ft. / Can	30 Min.	4 Hours	0	0	0	1 Year
<b>S-202</b>	75%	9	Fine U notch (S-891) 1/32 in. x 1/16 in. x 5/64 in.	Gal. / 4 Gal.	150 sq. ft. / gal.	60 Min.	6 Hours	-	-	-	1 Year
<b>S-319</b>	99%	12	Roll-on	Gal. / 4 Gal.	300-400 sq. ft. / gal.	15 Min.	4 Hours	0	0	0	1 Year
<b>S-515</b>	95%	11	Fine U notch (S-891) 1/32 in. x 1/16 in. x 5/64 in.	Gal. / 4 Gal.	285-335 sq. ft. / gal.	30 Min.	24 Hours	-	-	-	1 Year
<b>S-525</b>	90%	11	Fine U notch (S-891) 1/32 in. x 1/16 in. x 5/64 in.	Gal. / 4 Gal.	275-325 sq. ft. / gal.	20 Min.	24 Hours	-	-	-	2 Years
<b>S-1000</b>	NTR	NTR	U-Notch 1/32 in. x 1/16 in. x 1/32 in.	2 gal. Pail	220-260 sq. ft. / gal.	10-20 Min.	45 Minutes	3h	4h	8h	1 Year
<b>S-995</b>	95%	10	U-Notch 1/32 in. x 1/16 in. x 1/32 in.	Gal. / 4 Gal.	220-260 sq. ft. / gal.	See TDS	2 Hours	24h	-	48h	2 Years
<b>S-725</b>	NA	NA	U-notch 1/16 in. x 1/16 in. x 3/32 in.	30 oz. / Gal./ 4 Gal.	300-350 lin. ft. / gal. (4 in. base)	0 Min.	15 Minutes	-	-	-	1 Year
<b>S-726</b>	85%	9	Square Notch 1/16 in. x 1/16 in. x 1/16 in.	Gal.	125-150 sq. ft. / gal.	5-10 Min.	45 Minutes	48h	-	72h	1 Year
<b>S-727</b>	NA	NA	S-728 Static Mixing Nozzle	13.5 oz. Cartridge	3/8 in. Bead x 25 lin. ft.	0-10 Min.	45 Minutes	24h	-	48h	1 Year
<b>S-761</b>	NA	NA	Applicator Bottle	8 oz. Bottle	1/8 in. Bead x 144 lin. ft.	0 Min.	15 Minutes	2h	-	-	1 Year
<b>S-762</b>	NA	NA	Applicator Pen	10 ml. Pen	250 lin. ft. per Pen	-	-	-	-	-	1 Year
<b>S-580</b>	NA	NA	Brush or Roller	Half Gallon	200-250 sq. ft. / half-gal.	20-30 Min.	Unlimited	-	-	-	1 Year

	LVT	VCT	BBT	Vinyl Sheet	Non-PVC Sheet	SDT	Wall Base	Stair Tread	Landing Tiles
<b>Flip</b>									
<b>S-202</b>						✓			
<b>S-319</b>	✓								
<b>S-515</b>		✓							
<b>S-525</b>		✓	✓						
<b>S-1000</b>	✓								
<b>S-995</b>	✓			✓	✓				
<b>S-725</b>									
<b>S-726</b>								✓	✓
<b>S-727</b>								✓	
<b>S-761</b>									
<b>S-762</b>									
<b>S-580</b>				✓	✓				

- ✓ Primary recommendation
- Compatible
- Not Compatible
- For use with certain products and/or applications. Refer to FloorExpert.com for details.



# Moisture Testing

Moisture testing is an essential part of determining the suitability of a concrete slab to receive a resilient floor covering. Moisture testing must be performed on all concrete slabs, regardless of their age or grade level, including areas where resilient flooring has already been installed. Moisture testing should be conducted with the area or building at service conditions, (i.e., fully enclosed, weather-tight, and with the permanent or temporary HVAC in operation). In general, moisture testing should be conducted on concrete surfaces that exhibit the final prepared stage before the installation of the flooring material and before installation of smoothing or leveling compounds.

Armstrong Flooring recommends the following test methods:

a. Percent Relative Humidity (RH) in Concrete Slabs - Preferred Method

Testing for internal relative humidity of concrete slabs must be conducted in strict accordance with the current edition of ASTM F2170 Standard Test Method for Determining Relative Humidity in Concrete Floor Slabs Using in situ Probes.

b. Moisture Vapor Emission Rate (MVER) Test

MVER tests must be conducted in accordance with the current edition of ASTM F1869 Standard Test Method for Measuring Vapor Emission Rate of Concrete Subfloor Using Anhydrous Calcium Chloride. When performing these tests, it is important to remove any curing agents or residues down to the bare concrete. The calcium chloride tests are to be performed only on ordinary concrete floors and are not applicable on lightweight concrete, smoothing or leveling compounds, gypsum underlayments, or other fills.

**Armstrong**Flooring™  
Walk On. Walk Strong.™



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